









General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.







Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



CRATE PACKING

Crate 1 of 1

Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	6	SF-1 12" x 22.75" oval Base Plate
2	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
3	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
4	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
5	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
6	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
7	1	84"h Q914 Vertical Extrusion w/ PR37 & Velcro
8	1	22"w Z45 Horizontal Extrusion w/ Velcro
9	1	22"w Z45 Horizontal Extrusion w/ Velcro
10/10A	1/1	28.875"w Z45 Horizontal Extrusion w/ Velcro
11/11A	1/1	28.875"w Z45 Horizontal Extrusion w/ Velcro
12	1	50.25"w Z45 Horizontal Extrusion w/ Velcro
13	1	50.25"w Z45 Horizontal Extrusion w/ Velcro
14	1	57.75"w Z45 Horizontal Extrusion w/ Velcro
15	1	57.75"w Z45 Horizontal Extrusion w/ Velcro
16	1	22"w Z45 Horizontal Extrusion w/ Velcro
17	1	22"w Z45 Horizontal Extrusion w/ Velcro

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Steps:

- 1) Attach Base Plates [1] to bottom of verticals [2,3,4,5,6,7] using bolts.
- 2) Assemble horizontals [10-10A], [11-11A] together.
- 3) Connect horizontals [8,9,10/10A,11/11A,12,13,14,15,16,17] between verticals [2,3,4,5,6,7]. Velcro must face back of booth.
- 4) Apply Fabric Graphics to back side of frame assembly, using Velcro.





When assembled



Velcro PR37





Order #XXXXX Header Assembly & Attachments

Item Qty. Description 10.63"h Z31 Vertical Extrusion 18,19 1,1 77.98"w Z31 Horizontal Extrusion 20 1 80.5" Z31 curved Horizontal Extrusion 21 1

Steps:

- 1) Assemble Header by connecting horizontals [20,21] between verticals [18,19], inserting infill as shown.
- 2) Install Header assembly to top of backwall horizontal.
- Connect Lights to top of backwall where desired.
 See Light Attachment detail.







Order #XXXXX Aero Frame Assembly & Attachment

AERO

Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.

2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.







Setup Instructions:

- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure the side panels to front panel and back panels, making sure Velcro is facing inward.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports to Velcro on panels, then place shelf on top of supports.
- 5) Attach pedestal top to assembled pedestal base. See Pedestal Top Attachment detail.

Repeat steps for other counter assembly.







Completed Pedestal Assembly

Qty. 2



Order #XXXXX Reception Counter Assembly

Item	Qty.	Description
1	1	48"h Q914 Vertical Extrusion
2	1	48"h Q914 Vertical Extrusion
3	1	48"h Q914 Vertical Extrusion
4	1	48"h Q914 Vertical Extrusion
5/5A	1/1	32.155"w Z45 Horizontal Extrusion
6/6A	1/1	15"w Z45 Horizontal Extrusion
7/7A	1/1	15"w Z45 Horizontal Extrusion
8/8A	1/1	32.155"w Z45 Horizontal Extrusion

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Steps:

- 1) Connect lower horizontals [5,6,7,8] between verticals [1,2,3,4].
- 2) Slide infills between verticals as shown; secure with upper horizontals [5A,6A,7A,8A].
- 3) Attach Door between verticals [1,2]. See Door Attachment detail.
- 4) Affix shelf supports to inside of assembly; place internal Shelf.
- 5) Attach Counter Top to top of assembly. See Counter Top Attachment detail.



Back View











Front View

When assembled



Step 5 of 5