





= 1 sq ft



General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly





Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED



Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.



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Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.





Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

1) Place extrusions end-to-end.

Disassembly

- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



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Order #XXXXX SEG Installation

SEG Graphic Installation in 3 Steps



STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location **2**.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

The Perfect Fit

STEP 3: Attach Sides



Install video.











Top View of Each Level











Top View of Each Level





Top View of Each Level



Order #XXXXX SYM-502 Frame Assembly

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FRONT VIEW

3

В

X

4

Arch corner

connector



When assembled





Step 1 of 9

Order #XXXXX Left SYM-503 Frame Assembly



3

4

1

1

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal
- 45"h TSP49 Vertical Extrusion

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- 27.35"w TSP49 Horizontal Extrusion 5 1
- 27.35"w TSP49 Horizontal Extrusion 6 1

45"h TSP49 Vertical Extrusion

- 28.514"w TSP49 curved Horizontal Extrusion 1
- 28.514"w TSP49 curved Horizontal Extrusion 8 1
- 9 2 6" x 22" End Base Plate w/ foot



- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plates [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.







When assembled



Step 2 of 9

Order #XXXXX Right SYM-503 Frame Assembly



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Keep corner connectors attached to horizontal extrusions.

across seam of extrusions.

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal
- extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plate [9] to bottom-right corner of frame assembly as shown. See Base Plate Attachment detail.





When assembled







Place key hole over bolt on panel & slide down. Twist knob to secure connection.







Order #XXXXX SYM-502 Frame Graphics

SEG Graphic Installation

STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner 4.



STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press

the silicone welt into the channel, between center

and corner at location 1. Repeat the process

between center and corner at location 2.

STEP 3: Attach Sides





To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and **7** & **8**.

Steps:



Order #XXXXX Custom Lightbox Assembly

Item	Qty.	Description
14	1	47.5"h CEI152 Vertical Extrusion
15	1	47.5"h CEI152 Vertical Extrusion
16	1	47.5"h CEI152 Vertical Extrusion
17	1	47.5"h CEI152 Vertical Extrusion
18	1	42"w CEI152 Horizontal Extrusion
19	1	42"w CEI152 Horizontal Extrusion
20	1	38.353"w Z140 Horizontal Extrusion
21	2	Base Plate

Assemble frame flat on ground.

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Steps:

Refer to the CEI152 Frame Assembly general information page.

- 1) Assemble verticals [14-15], [16-17] together using straight connectors.
- 2) Connect vertical assemblies [14/15], [16/17] between horizontals [18,19] using corner connectors.
- 3) Attach horizontal [20] between vertical assemblies.
- 4) Connect Base Plates [21] to frame assembly. See Base Plate Attachment detail.
- 5) Connect power cords to Supernova lights as shown.









When assembled



Order #XXXXX Custom Lightbox Attachments

Monitor Mount

Steps:

- 1) Apply SEG graphic to *front* of frame assembly. *Refer to the SEG Installation general information page.*
- 2) Connect front Monitor Mount to horizontal [20]. See Monitor Mount Attachment detail.
- 3) Apply SEG blocker to *back* of frame assembly.







When assembled







Qty.

1

ltem 22

Description

41.040"h CEI152 Vertical Extrusion



Steps:

- 1) Attach U-Channel to lower horizontal [24]. See U-Channel Attachment detail.
- 2) Assemble verticals [22,23] between horizontals [24,25] using corner connectors. Refer to the CEI152 Frame Assembly general information page.
- 3) Attach lower horizontal [24] to Base uisng threaded pins & wing nuts. See Pin & Wing Nut Connection detail.
- 4) Attach upper horizontal [25] to Counter Top using threaded pins & wing nuts. See Pin & Wing Nut Connection detail.
- 5) Connect power cords to Supernova lights as shown.
- 6) Apply SEG graphics to front & back of lightbox. Refer to the SEG Installation

23





FRONT VIEW

Base

*



When assembled

Step 8 of 9



Order #XXXXX SYM-407 Counter Assembly

Steps:

- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure side panels to front & back panels.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.





When assembled

