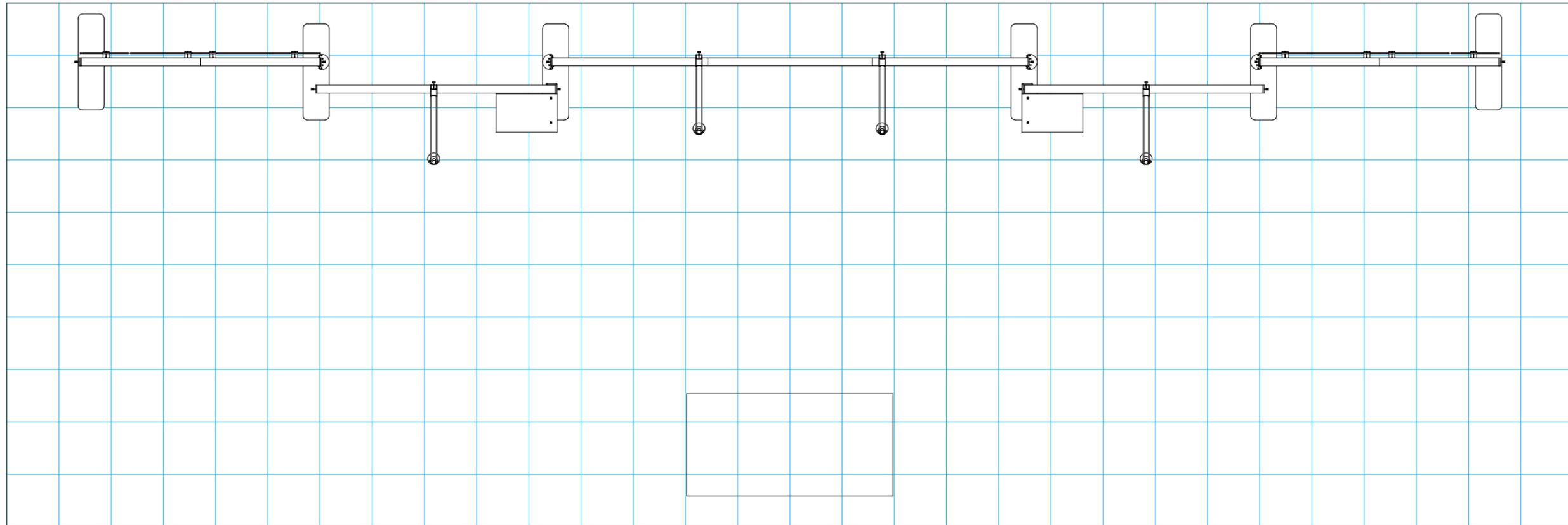


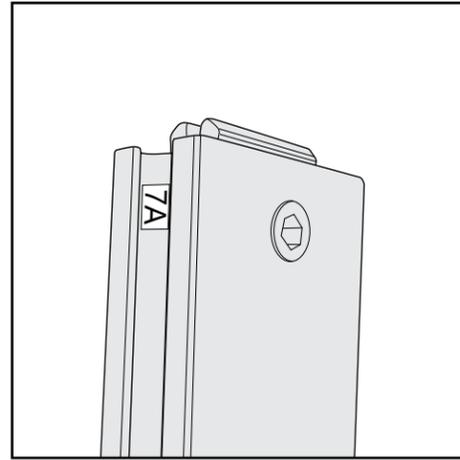
# SETUP INSTRUCTIONS

 = 1 sq foot



## General Setup Instructions

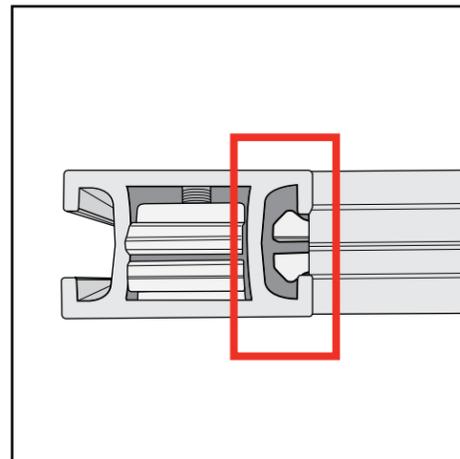
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

## Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

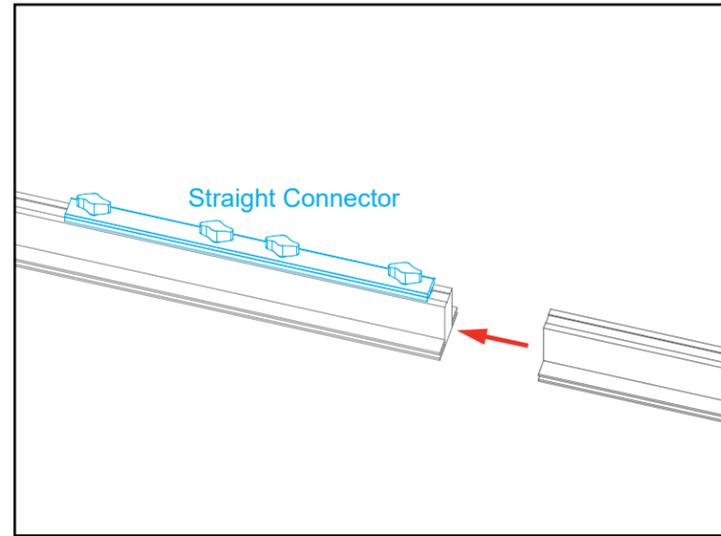
## Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

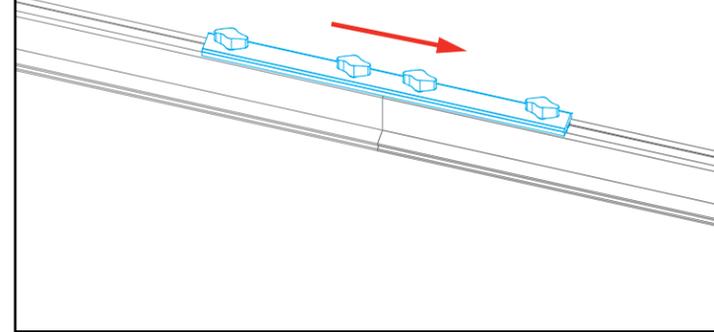
## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.  
Tighten all knobs.



## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

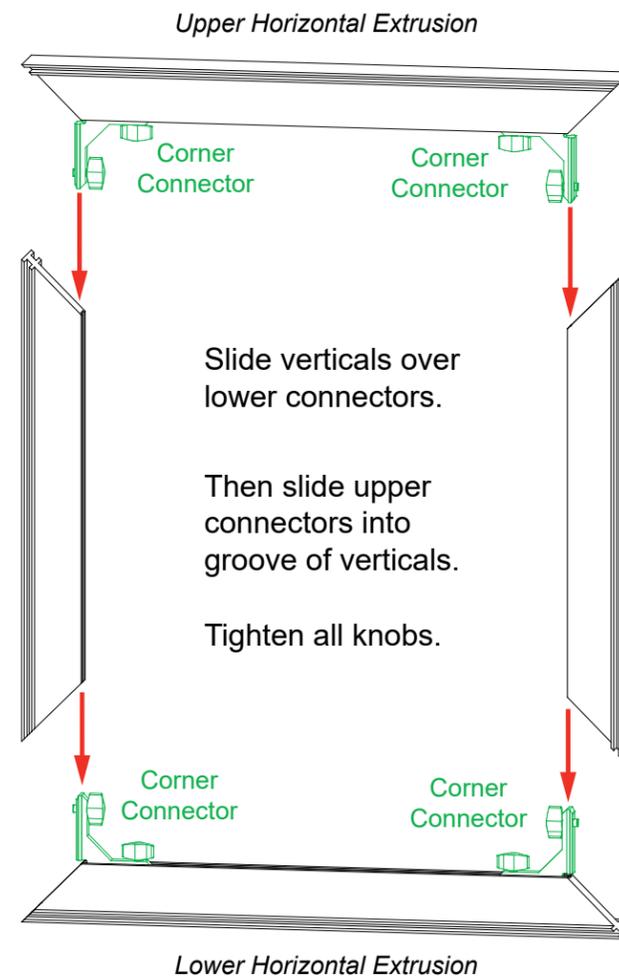
All knobs must be tightened securely to ensure a proper connection.

## Corner Connection

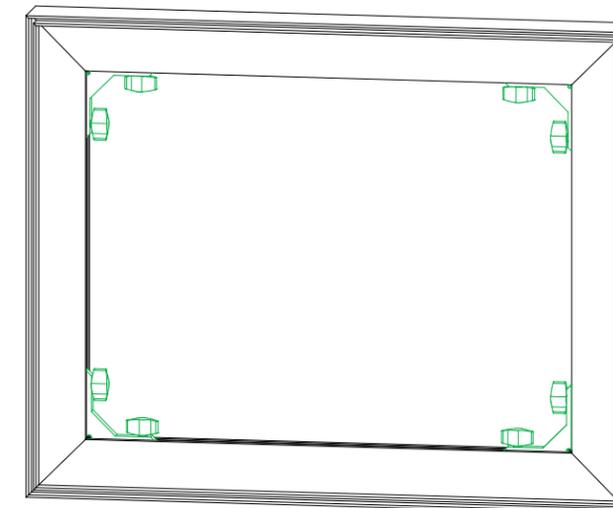
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

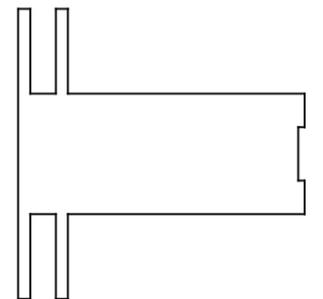


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

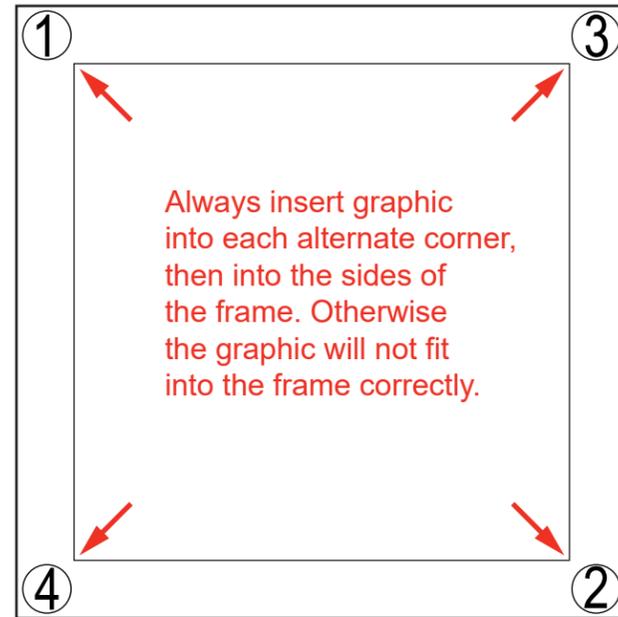


TSP49 Profile

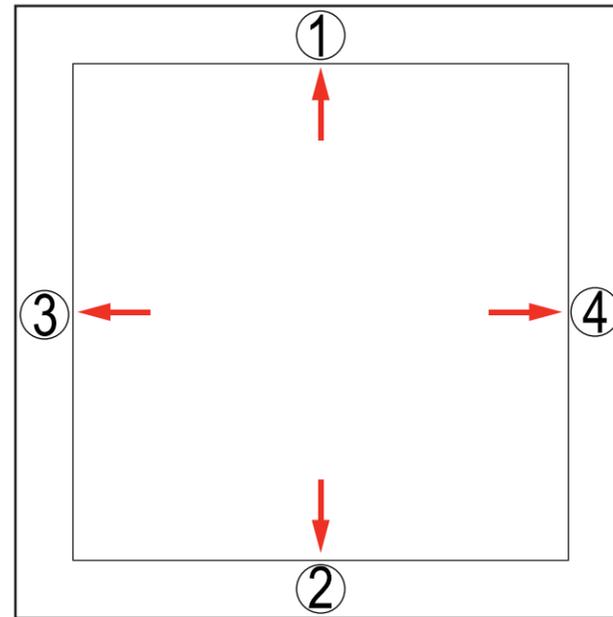
# The Perfect Fit

## SEG Graphic Installation in 3 Steps

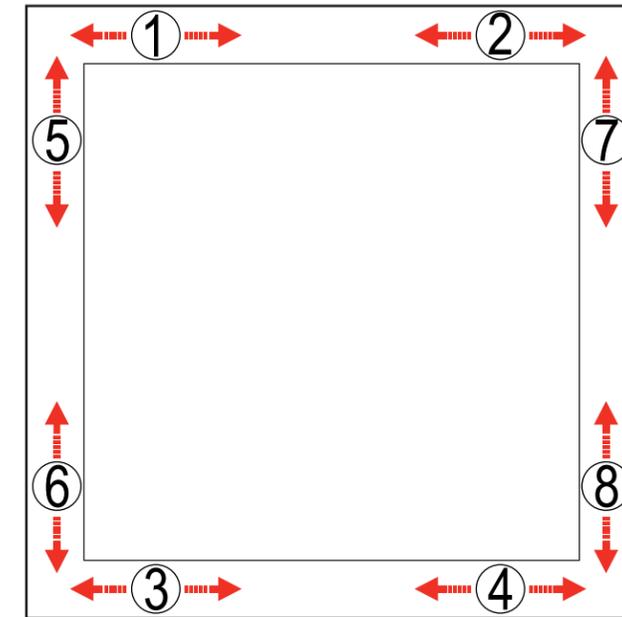
### STEP 1: Attach Corners



### STEP 2: Attach Middle



### STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

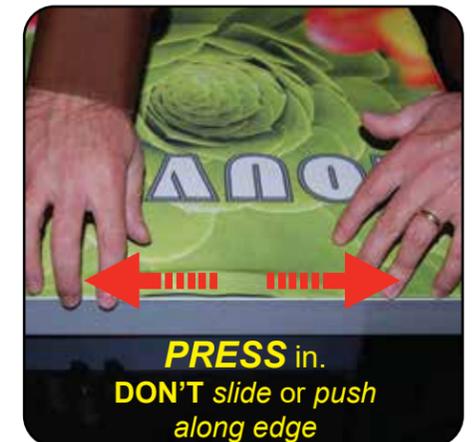
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

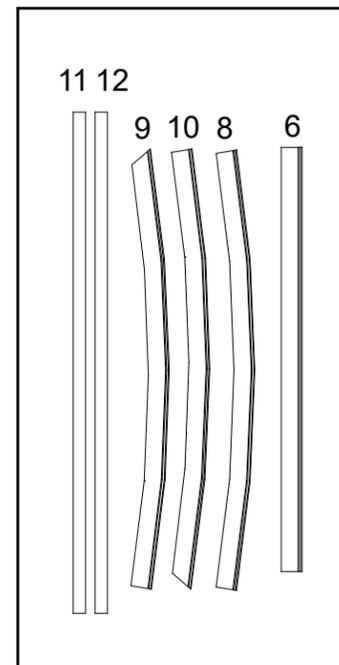
Install video:



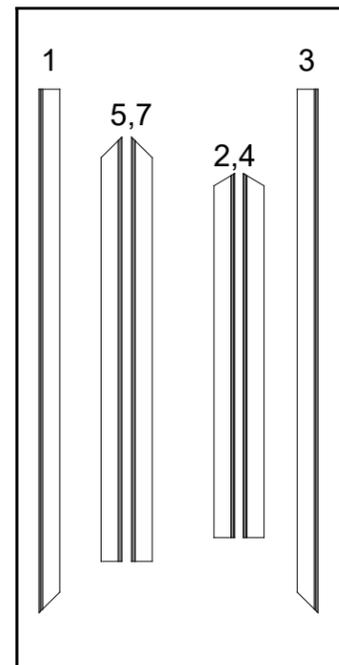
### Top View of Each Level



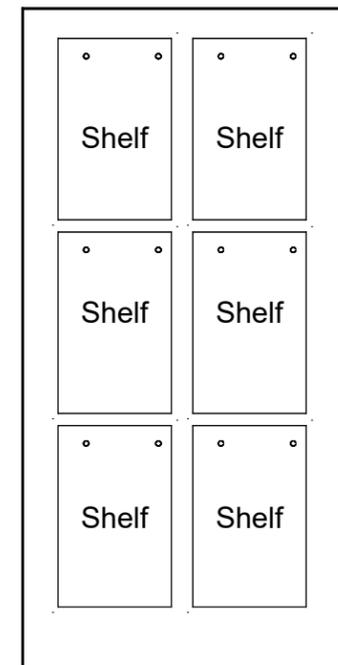
Level 1  
(Bottom level)



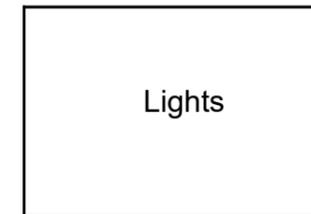
Level 2



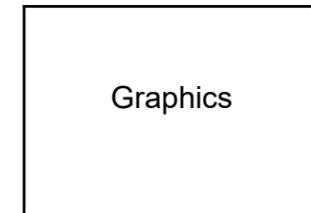
Level 3



Level 4



Lights

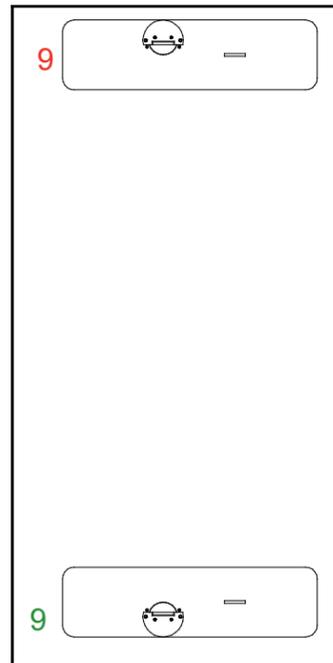


Graphics

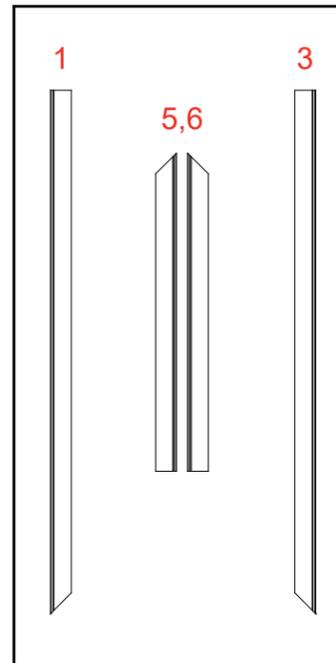


Setup Hardware

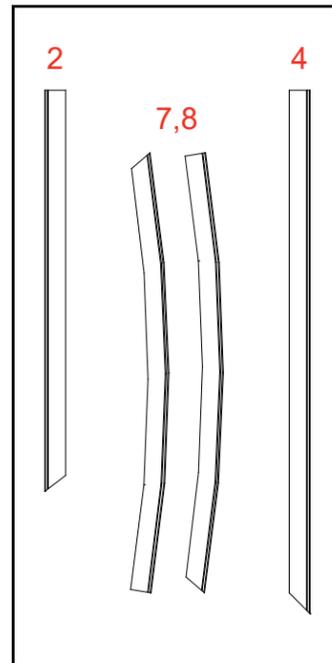
### Top View of Each Level



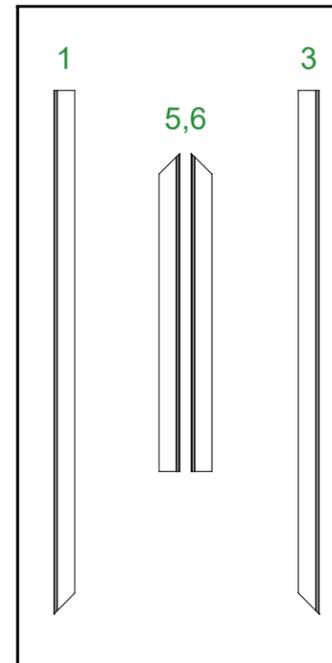
Level 1  
(Bottom level)



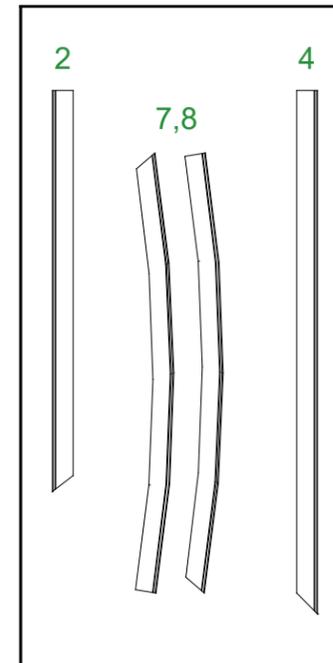
Level 2



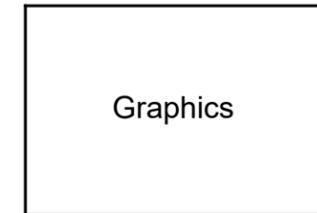
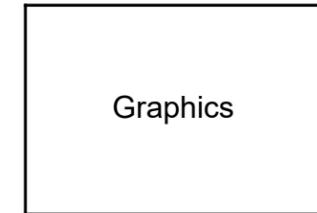
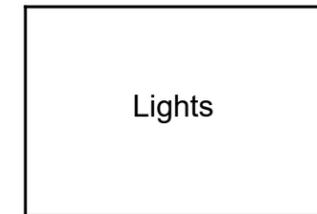
Level 3



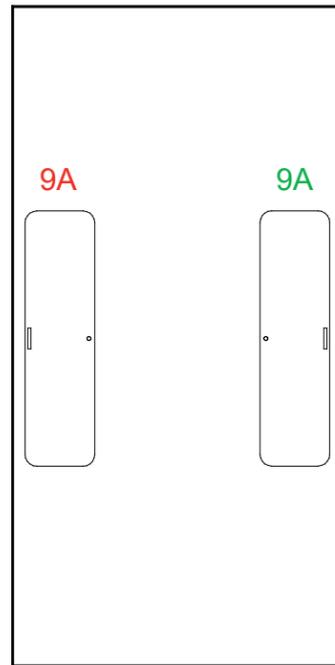
Level 4



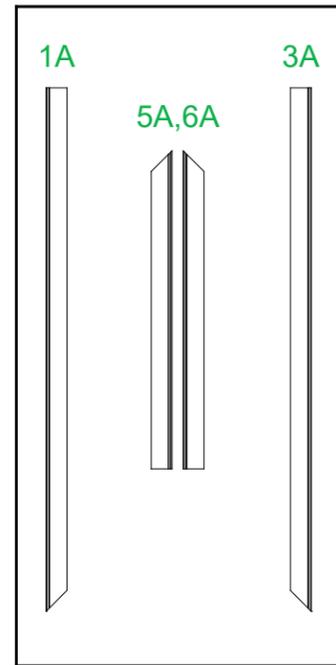
Level 5



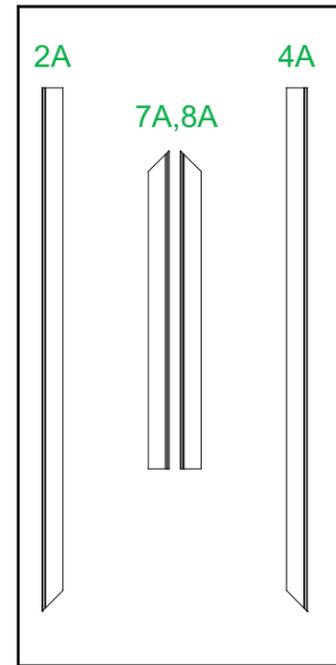
### Top View of Each Level



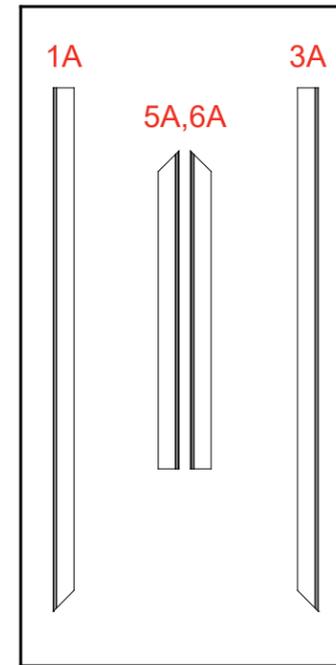
Level 1  
(Bottom level)



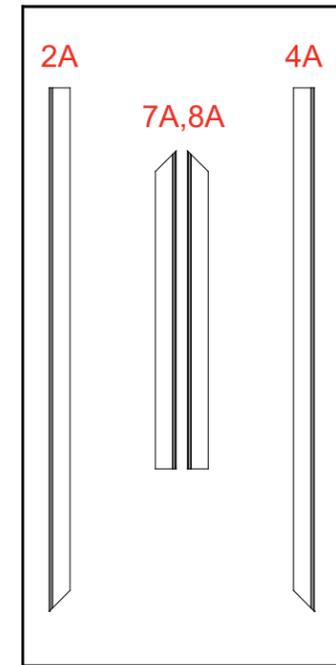
Level 2



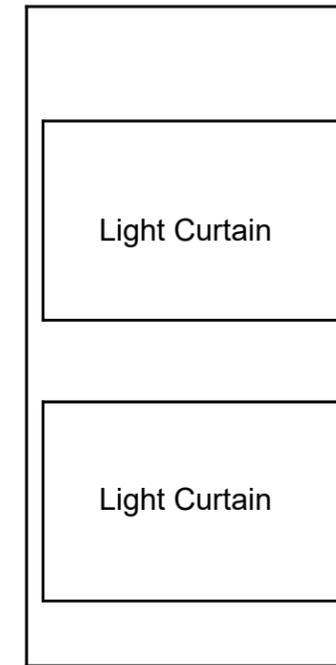
Level 3



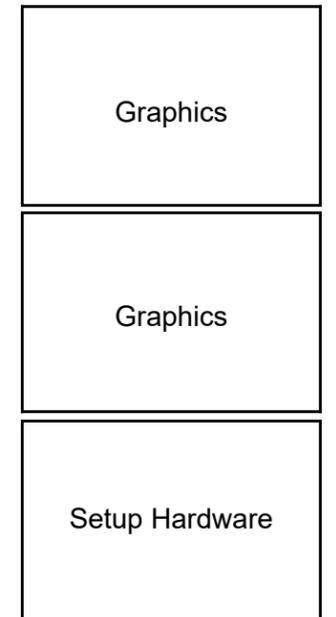
Level 4



Level 5



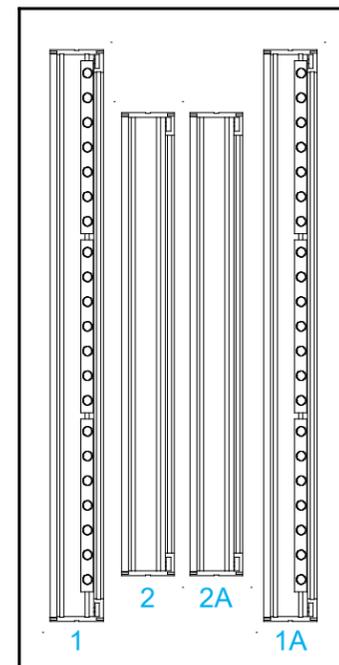
Level 6



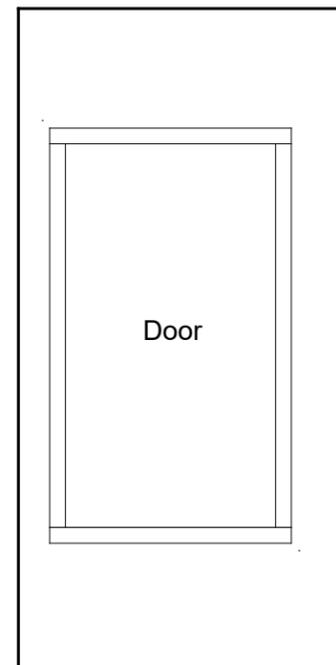
### Top View of Each Level



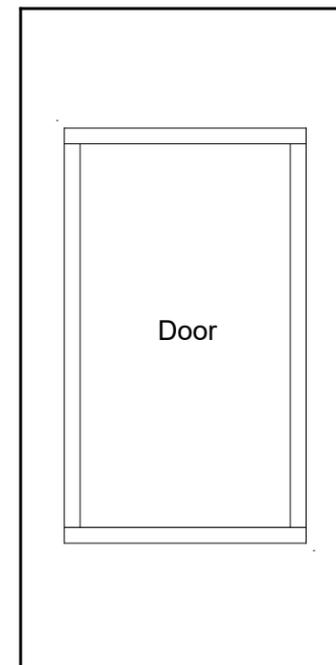
Level 1  
(Bottom level)



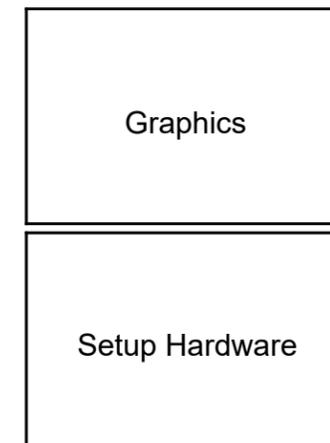
Level 2



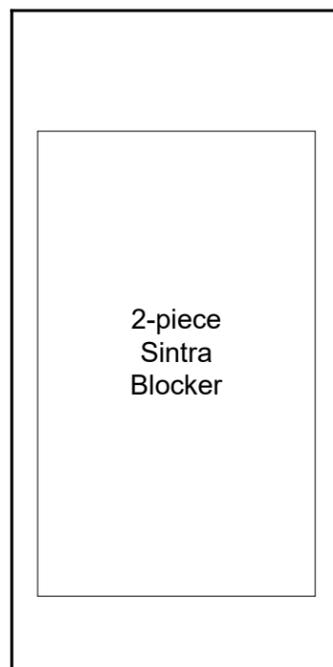
Level 3



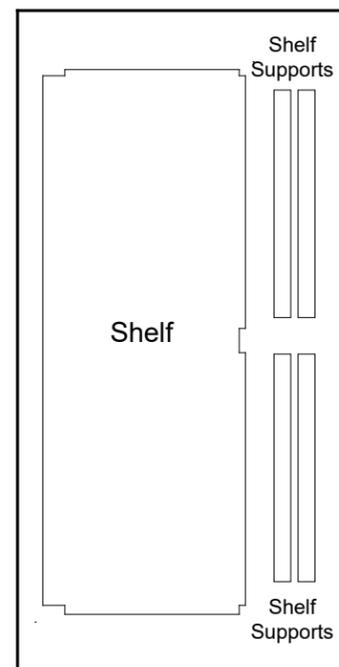
Level 4



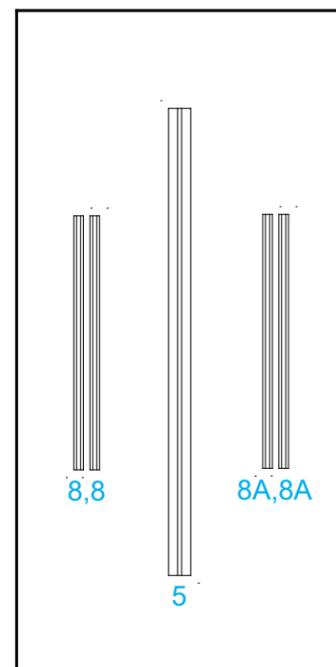
## Top View of Each Level



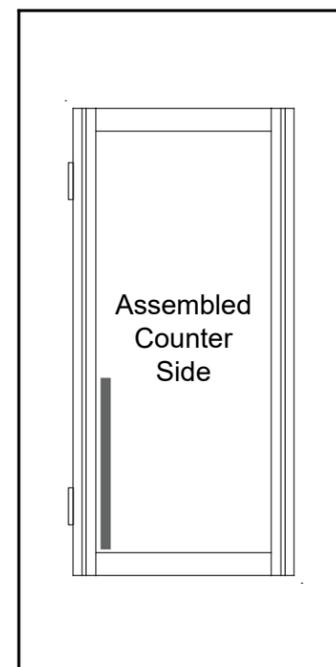
Level 1  
(Bottom level)



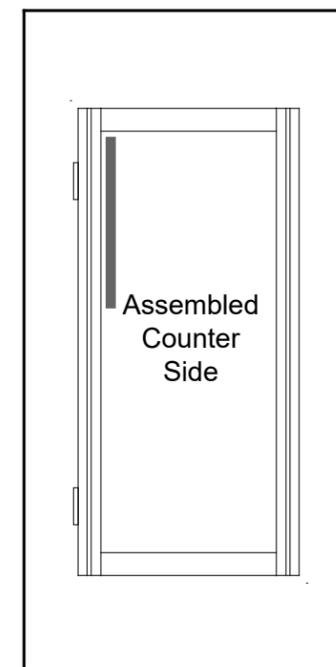
Level 2



Level 3



Level 4



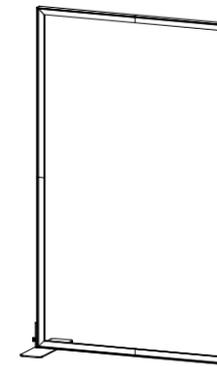
Level 5

Item	Qty.	Description
1A	1	45" h TSP49 Vertical Extrusion
2A	1	45" h TSP49 Vertical Extrusion
3A	1	45" h TSP49 Vertical Extrusion
4A	1	45" h TSP49 Vertical Extrusion
5A	1	27.35" w TSP49 Horizontal Extrusion
6A	1	27.35" w TSP49 Horizontal Extrusion
7A	1	27.35" w TSP49 Horizontal Extrusion
8A	1	27.35" w TSP49 Horizontal Extrusion
9A	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1A-2A], [3A-4A] & horizontal extrusions [5A-6A], [7A-8A] together, using [Tool-less Spline connectors](#) labeled [X].
- 2) Connect vertical assemblies [1A/2A], [3A/4A] between horizontal assemblies [5A/6A], [7A/8A], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plate [9A] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.

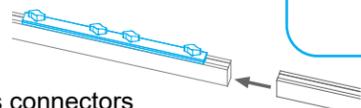


When assembled

Assemble frame flat on ground.

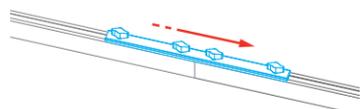
**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



X = Straight spline

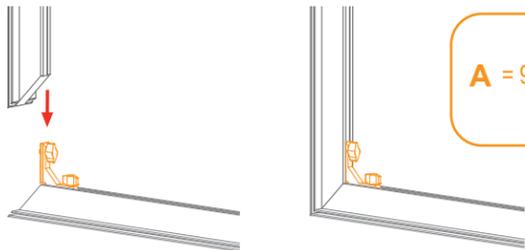
2. Slide tool-less connectors across seam of extrusions.



3. Tighten all knobs to secure connection.

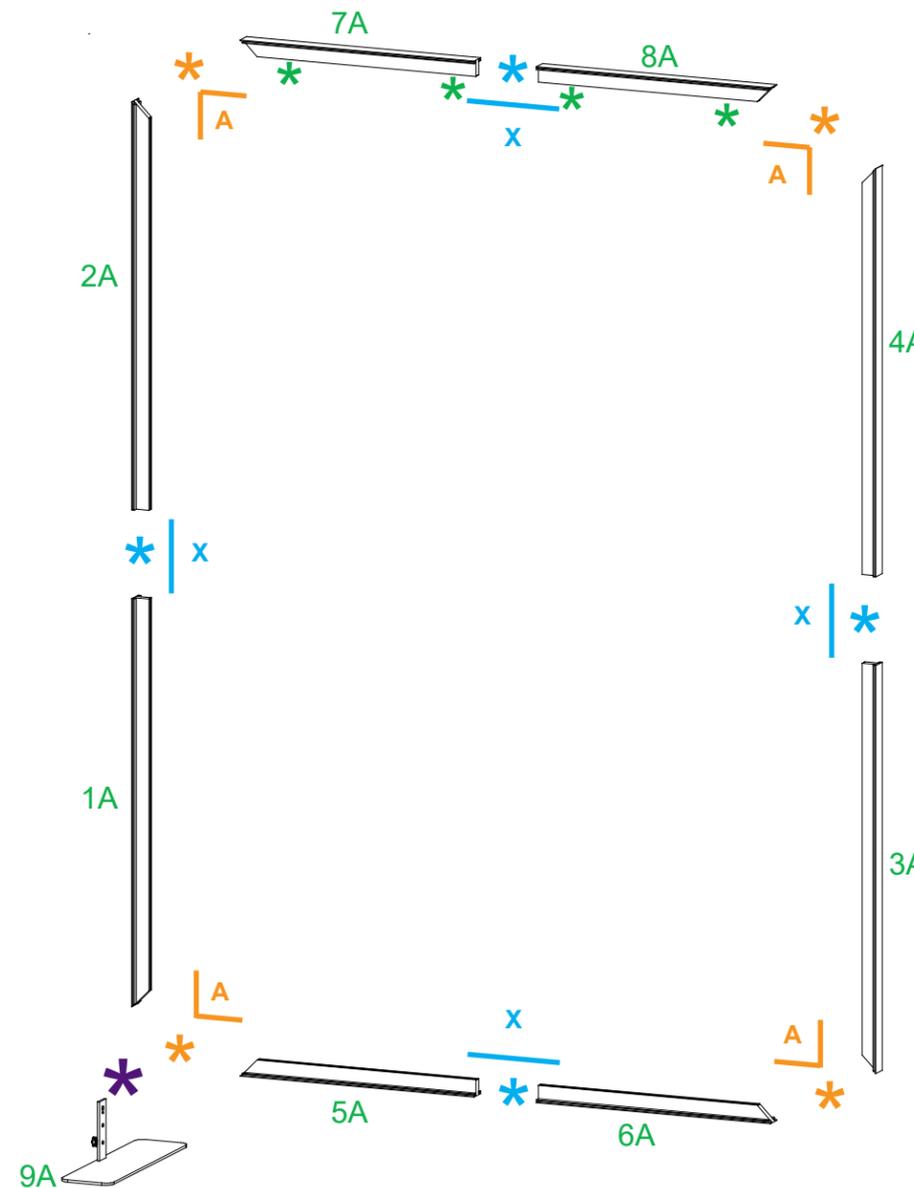
**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

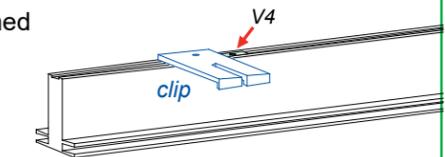


FRONT VIEW

**\* Hanging Clips**

Keep all clips attached to extrusions.  
**DO NOT DISASSEMBLE**

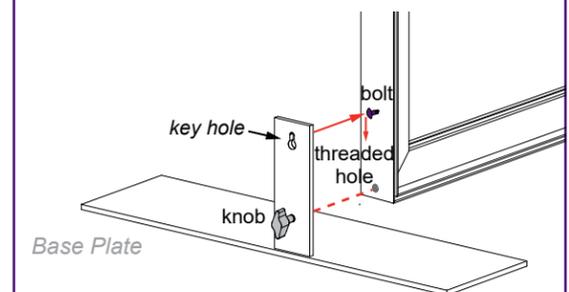
Hanging clips are attached to horizontal extrusions using V4 connectors.



All Hanging Clips should face back of the frame.

**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

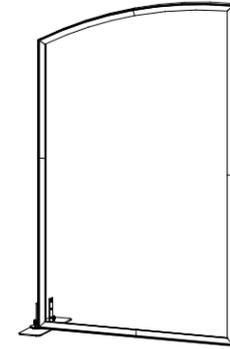


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" Base Plate w/ flange (left)

Steps:

Refer to the [Tool-less Frame Assembly](#) general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using [Tool-less Spline connectors](#) labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using [Tool-less Corner Connectors](#) labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.

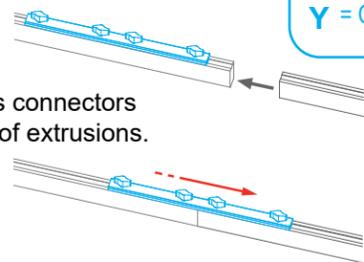


When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



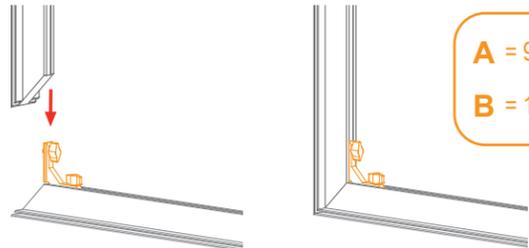
X = Straight spline  
Y = Curved spline

2. Slide tool-less connectors across seam of extrusions.

3. Tighten all knobs to secure connection.

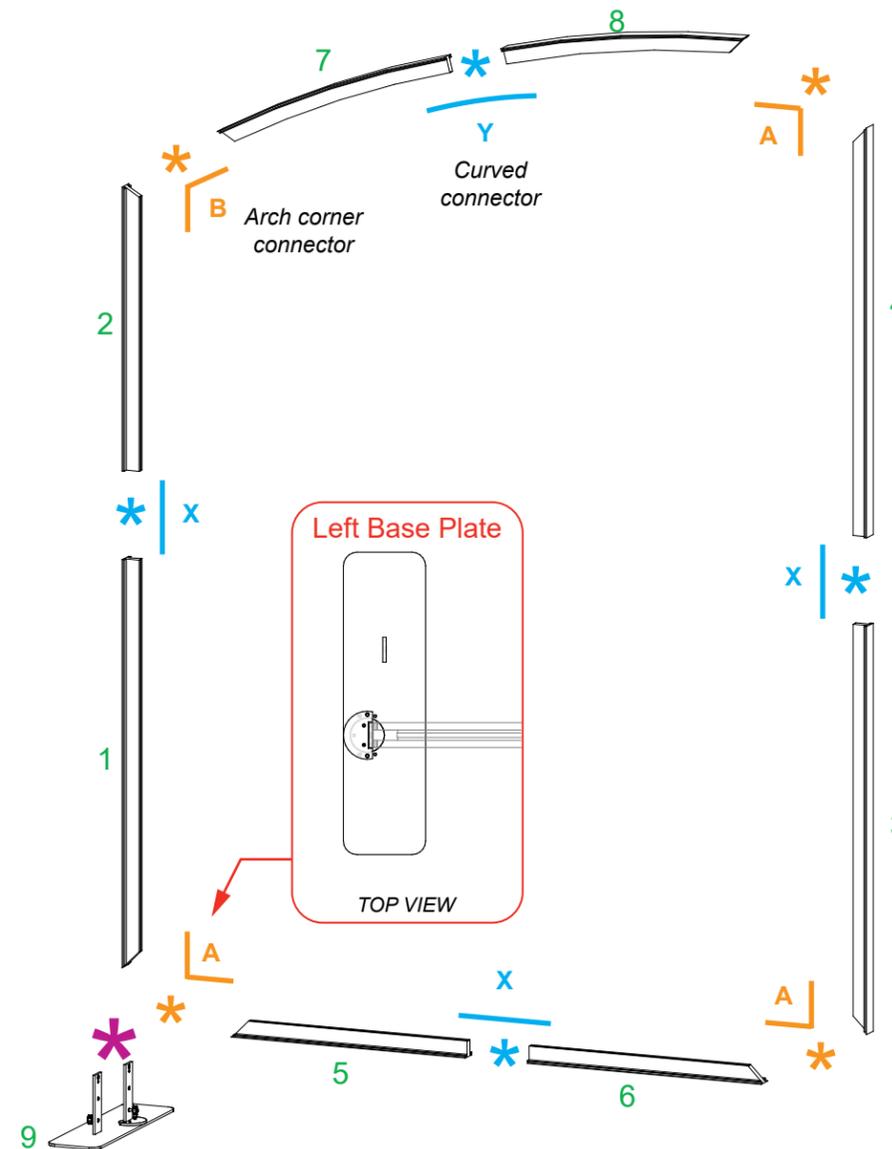
**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



A = 90° Connector  
B = 117° Connector

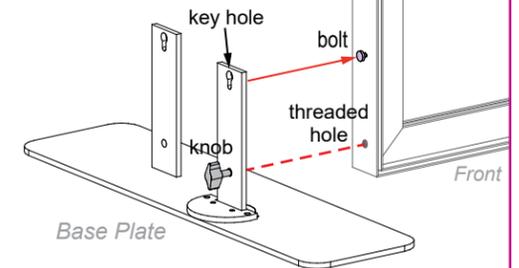
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

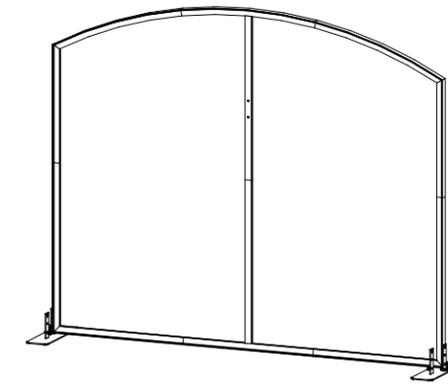


Item	Qty.	Description
1	1	45" h TSP49 Vertical Extrusion
2	1	31.091" h TSP49 Vertical Extrusion
3	1	45" h TSP49 Vertical Extrusion
4	1	31.091" h TSP49 Vertical Extrusion
5	1	36.467" w TSP49 Horizontal Extrusion
6	1	36.467" w TSP49 Horizontal Extrusion
7	1	36.467" w TSP49 Horizontal Extrusion
8	1	38.019" w TSP49 curved Horizontal Extrusion
9	1	38.019" w TSP49 curved Horizontal Extrusion
10	1	38.019" w TSP49 curved Horizontal Extrusion
11	1	45.209" h Z45 Vertical Extrusion
12	1	41.209" h Z45 Vertical Extrusion
13	1	6" x 22" Base Plate w/ flange (right)
14	1	6" x 22" Base Plate w/ flange (left)

Steps:

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline connectors](#) labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A] & [B].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See [Base Plate Attachment](#) detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using [Connection Lock w/ Knob](#).



When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

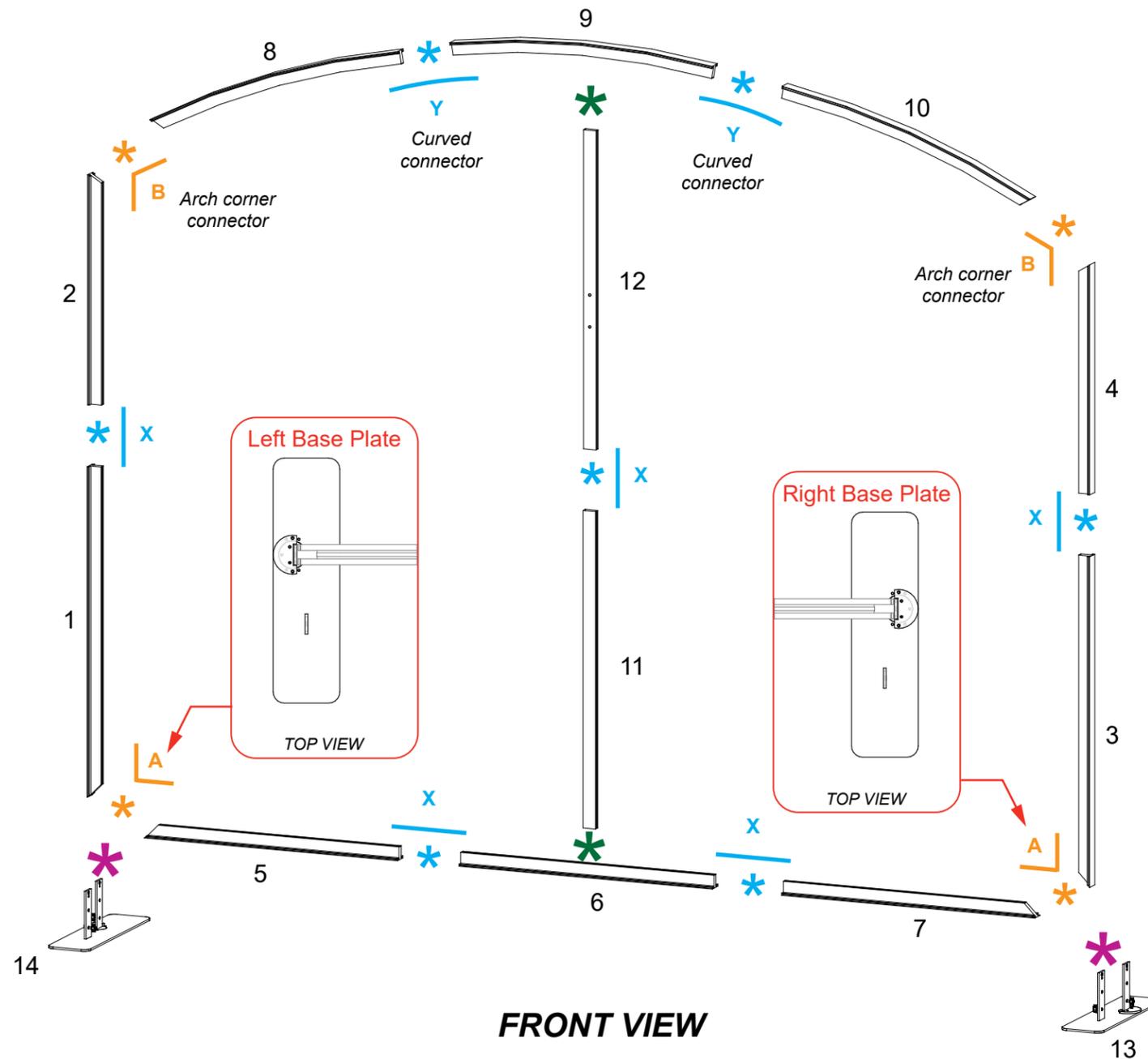
X = Straight spline  
Y = Curved spline

**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector  
B = 117° Connector

Keep corner connectors attached to horizontal extrusions.



**\* Connection Lock w/ Knob**

Knobs face **back** of assembly.

BACK VIEW

**\* Base Plate Attachment**

Place key hole over bolt on panel & slide down. Twist knob to secure connection.

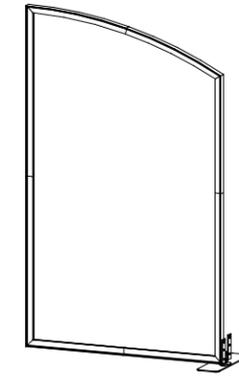
Labels: Front, bolt, key hole, Base Plate.

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" Base Plate w/ flange (right)

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

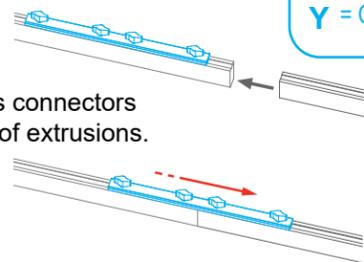


When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



X = Straight spline  
Y = Curved spline

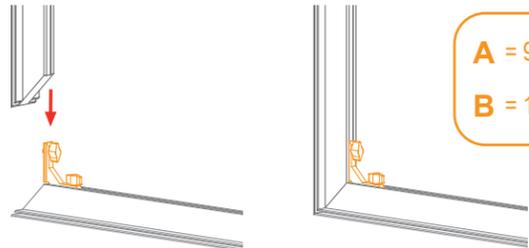
2. Slide tool-less connectors across seam of extrusions.

3. Tighten all knobs to secure connection.

**\* Tool-less Corner Connector**

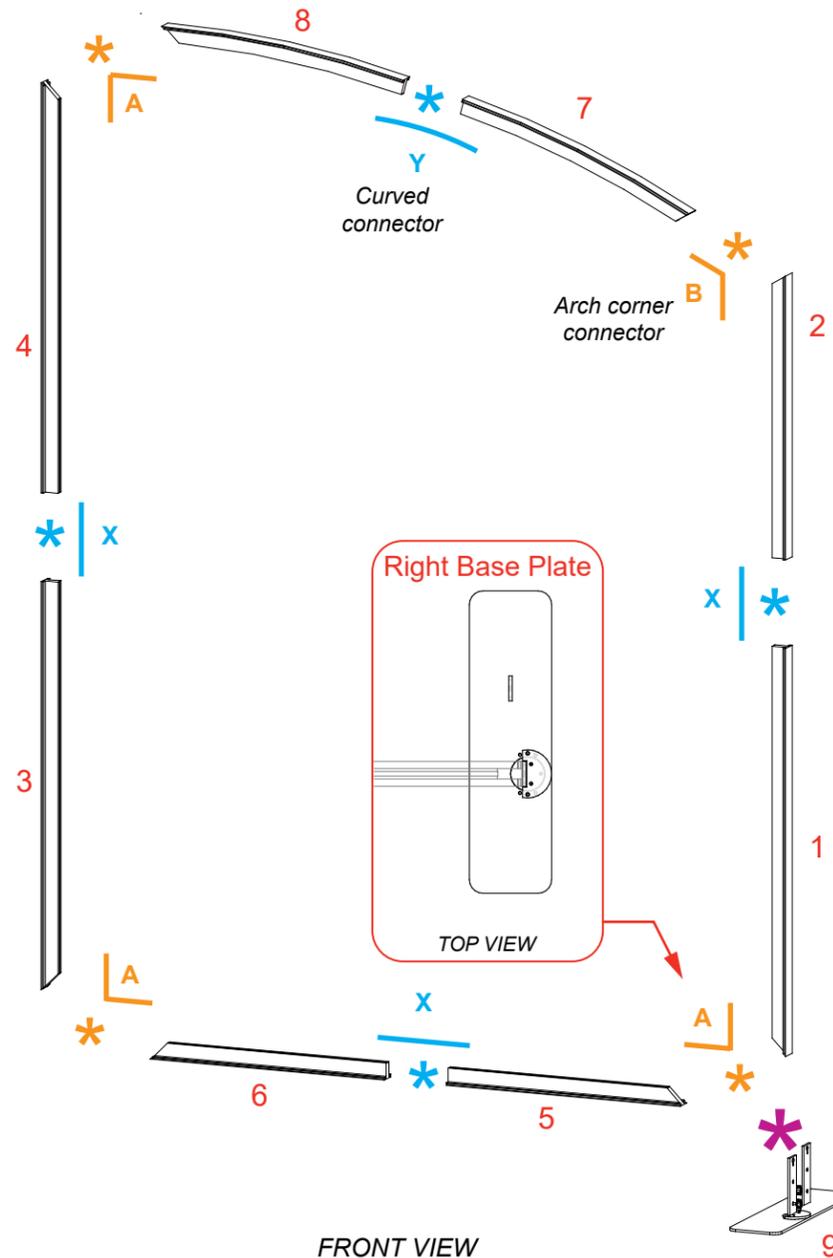
1. Slide extrusion onto Corner Connector.

2. Tighten all knobs to secure connection.



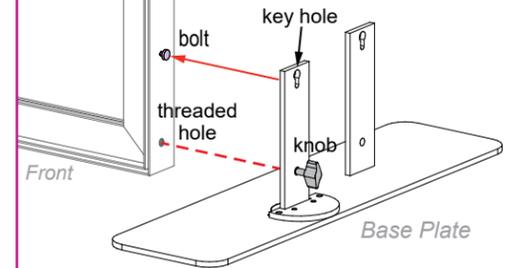
A = 90° Connector  
B = 117° Connector

Keep corner connectors attached to horizontal extrusions.



**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

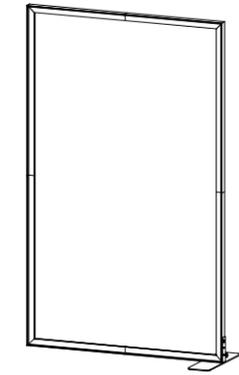


Item	Qty.	Description
1A	1	45"h TSP49 Vertical Extrusion
2A	1	45"h TSP49 Vertical Extrusion
3A	1	45"h TSP49 Vertical Extrusion
4A	1	45"h TSP49 Vertical Extrusion
5A	1	27.35"w TSP49 Horizontal Extrusion
6A	1	27.35"w TSP49 Horizontal Extrusion
7A	1	27.35"w TSP49 Horizontal Extrusion
8A	1	27.35"w TSP49 Horizontal Extrusion
9A	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1A-2A], [3A-4A] & horizontal extrusions [5A-6A], [7A-8A] together, using Tool-less Spline connectors labeled [X].
- 2) Connect vertical assemblies [1A/2A], [3A/4A] between horizontal assemblies [5A/6A], [7A/8A], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plate [9A] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.



When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.

X = Straight spline

2. Slide tool-less connectors across seam of extrusions.

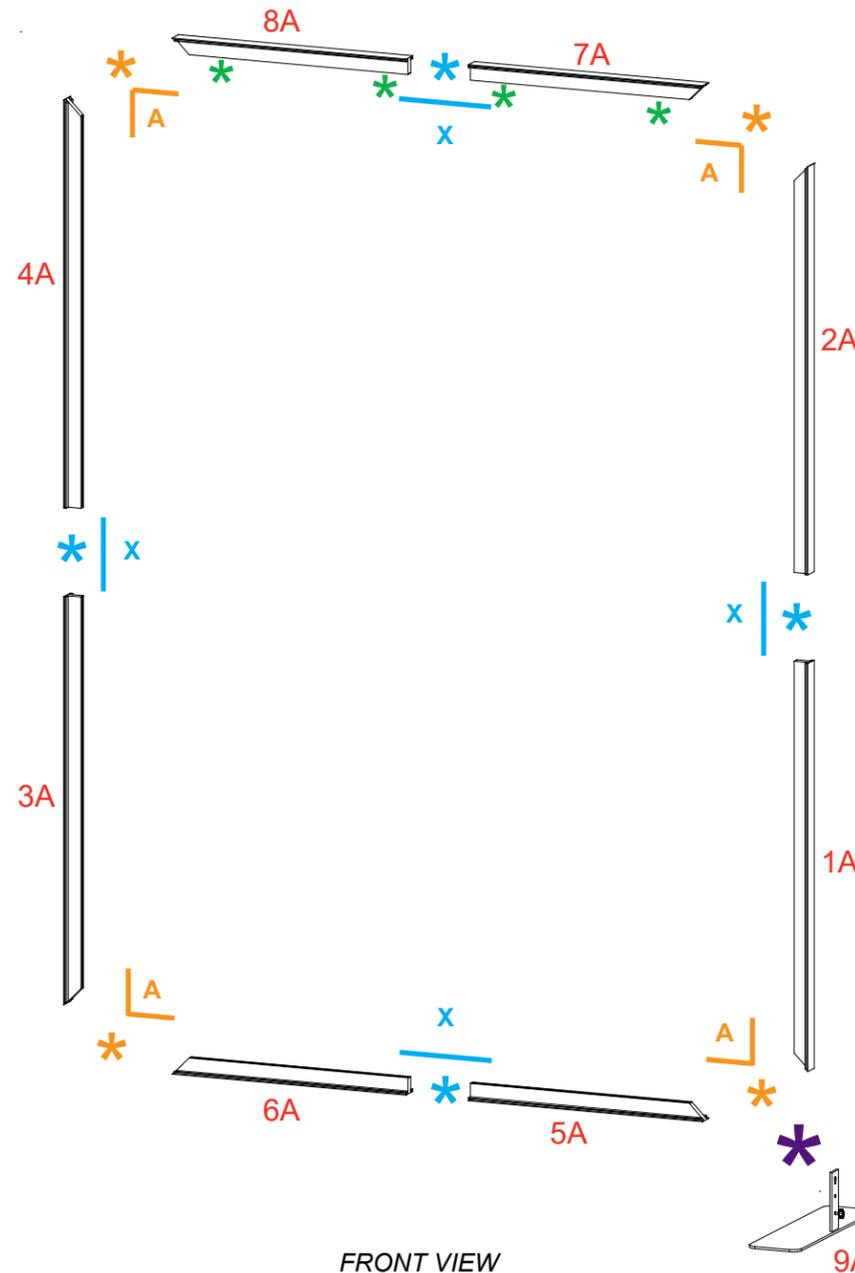
3. Tighten all knobs to secure connection.

**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector

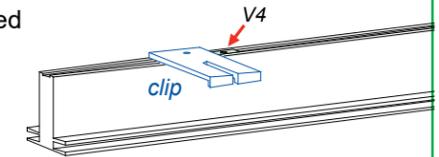
Keep corner connectors attached to horizontal extrusions.



**\* Hanging Clips**

Keep all clips attached to extrusions.  
**DO NOT DISASSEMBLE**

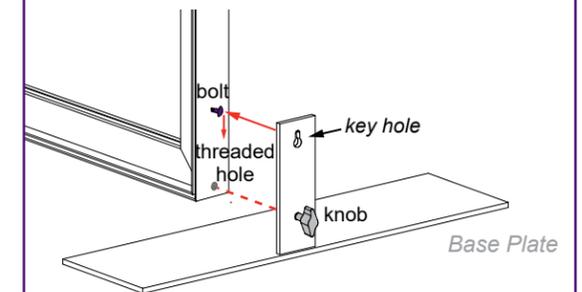
Hanging clips are attached to horizontal extrusions using V4 connectors.



All Hanging Clips should face back of the frame.

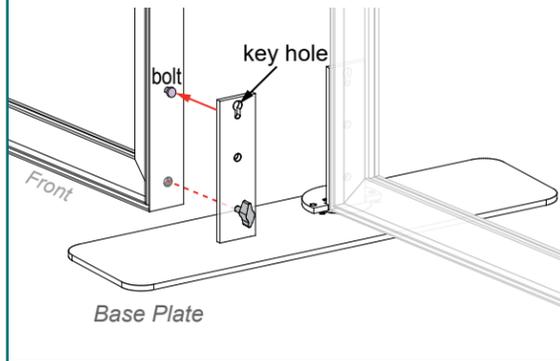
**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



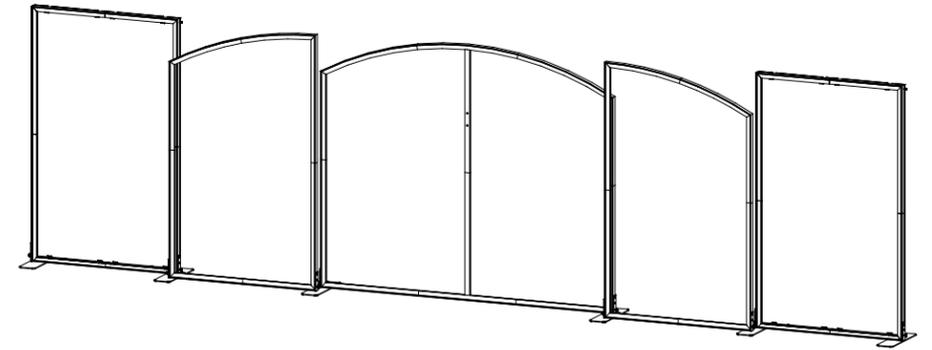
**\* Base Plate Attachment**

Place key hole over bolt on panel & slide down. Twist knob to secure connection.

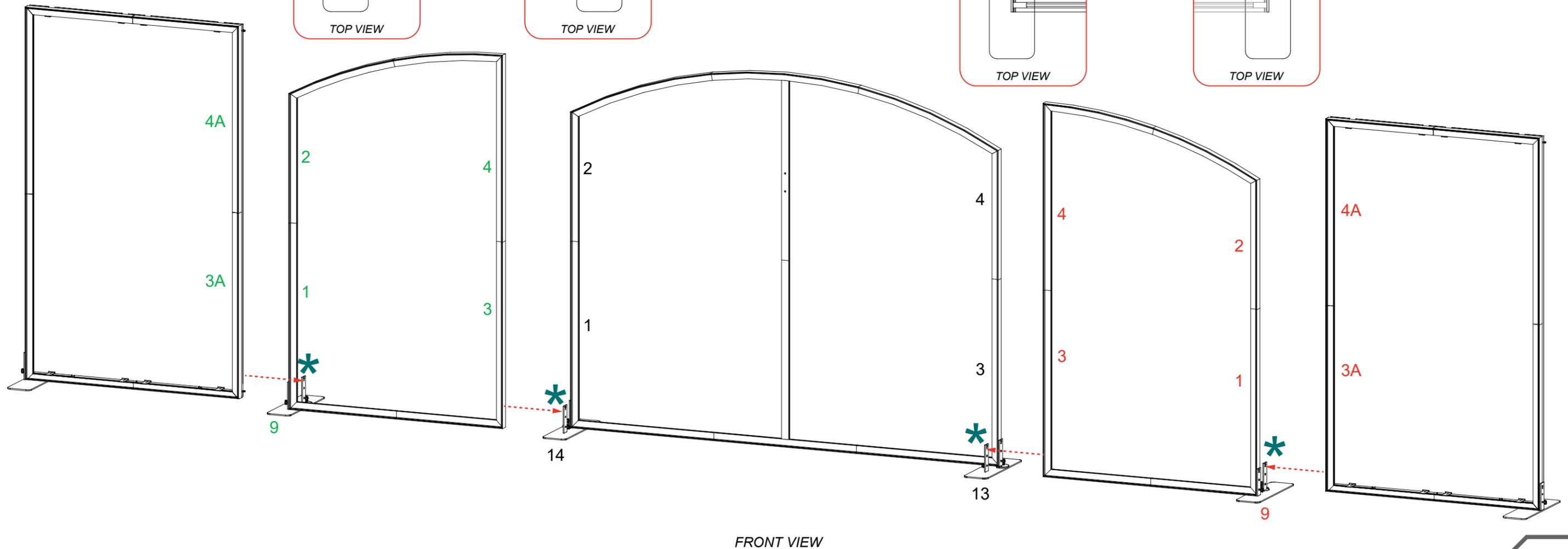
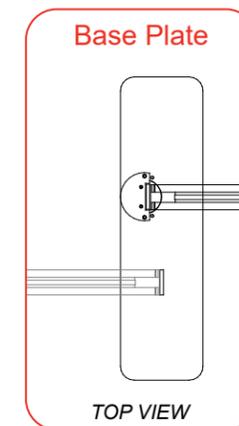
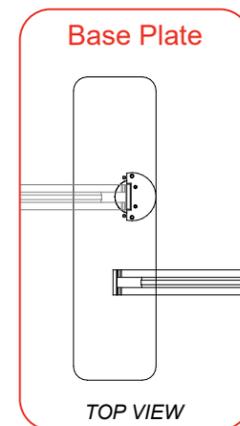
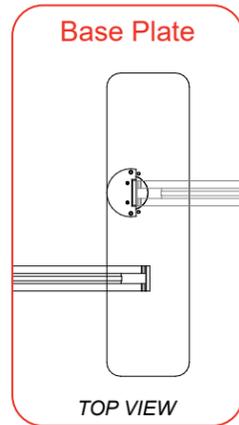
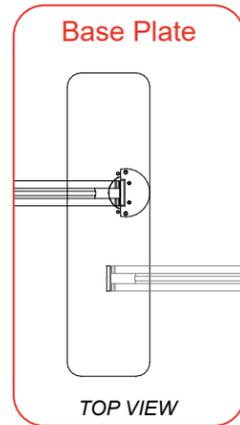


Steps:

- 1) Connect left & right arch frames to base plates of middle frame, attach left & right lightboxes to base plates of arch frames as shown. See [Base Plate Attachment](#) detail.



When assembled



FRONT VIEW

Item	Qty.	Description
--	4	Approx. 55"w x 5/16" collapsible rod
--	2	Light Curtain (small)

- Steps:
- 1) Assemble rods & insert into top & bottom pockets of light curtain as shown.
  - 2) Hook rods over top & bottom clips on back of assembled frame to secure light curtain in place.
  - 3) Connect power to light curtain.

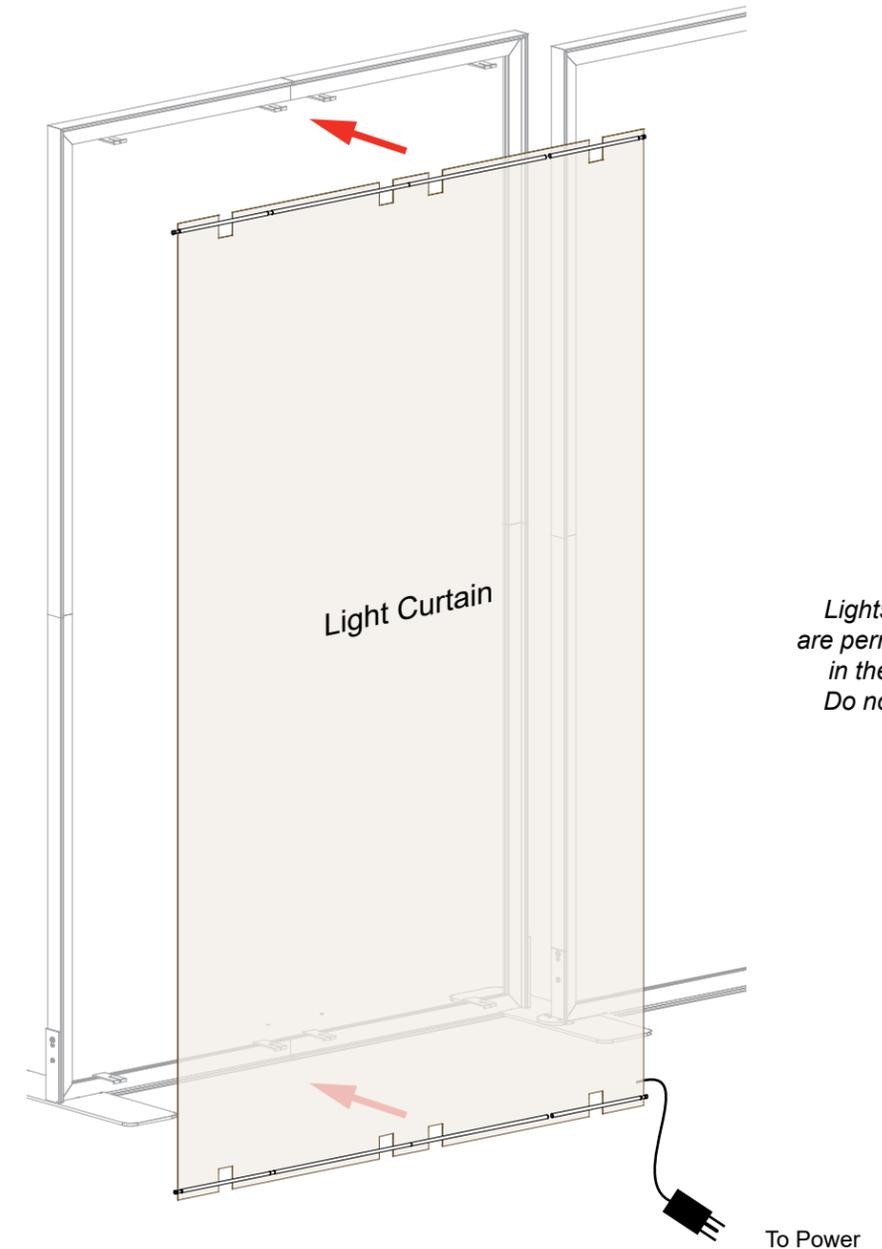
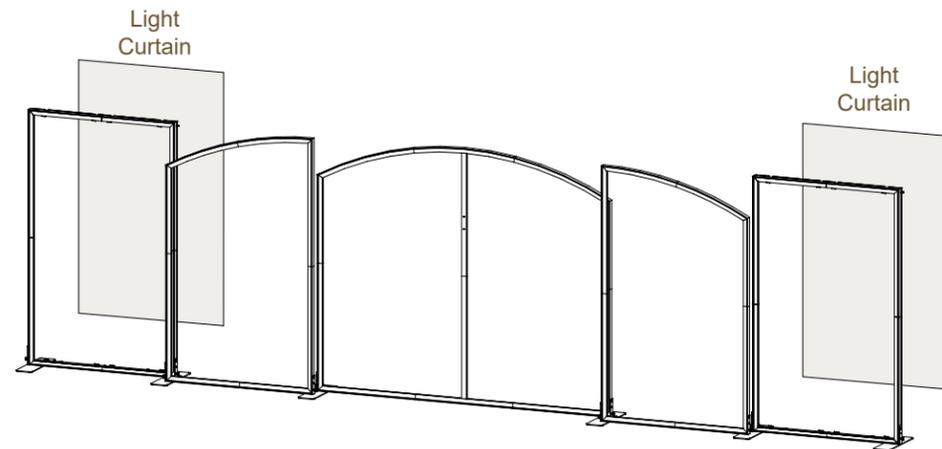
### Light Curtain Attachment

**1** Assemble top & bottom rods.

**2** Insert rods through top & bottom pockets of light curtain.

**3** Lift up light curtain. Hook top rod over upper clips, then hook bottom rod over lower clips.

BACK VIEW



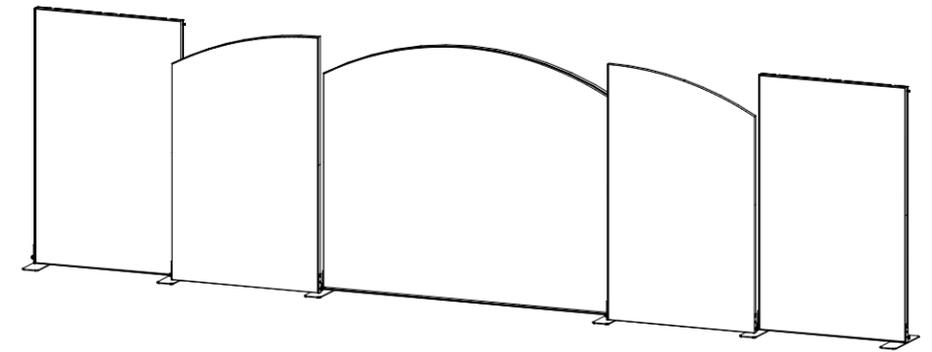
*Lights & transformer are permanently installed in the Light Curtain. Do not disassemble.*

BACK VIEW

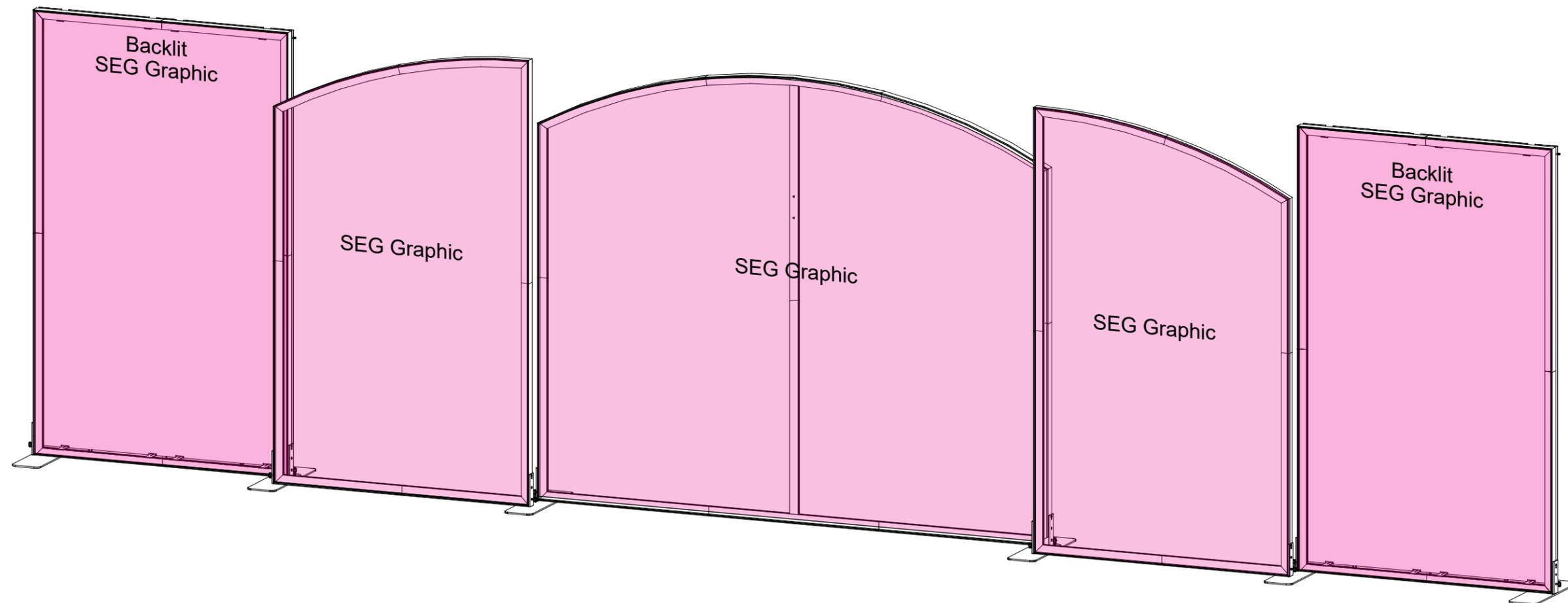
Steps:

Refer to the SEG Installation general information page.

1) Apply SEG graphics to front of assembled frames as shown.



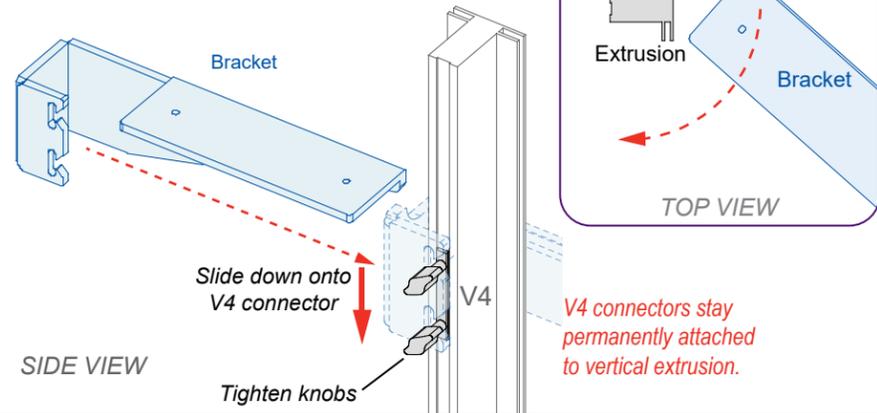
When assembled



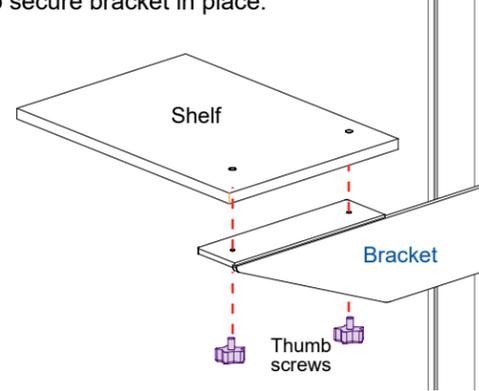
Item	Qty.	Description
--	3	14"w x 8.75"d Shelf w/ bracket (left)
--	3	14"w x 8.75"d Shelf w/ bracket (right)

**\* Shelf Attachment**

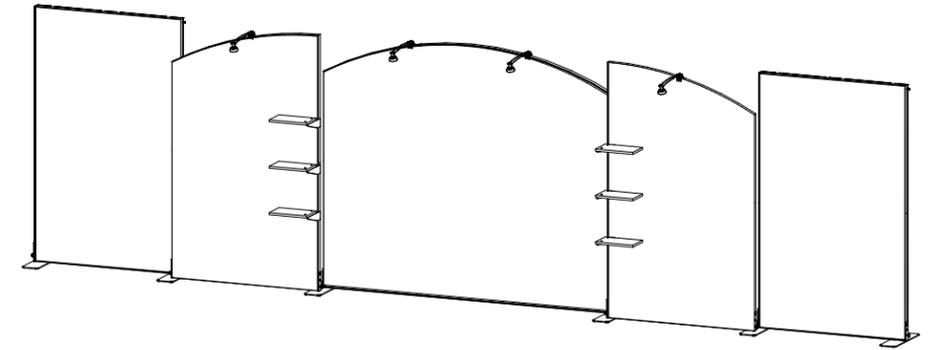
① Hook the Mounting Bracket over the vertical extrusion, then slide bracket down onto V4 connector on vertical extrusion.



② Tighten knobs of V4 connector to secure bracket in place.



③ Attach Shelf to bracket using thumb screws on underside of shelf.



Completed Assembly

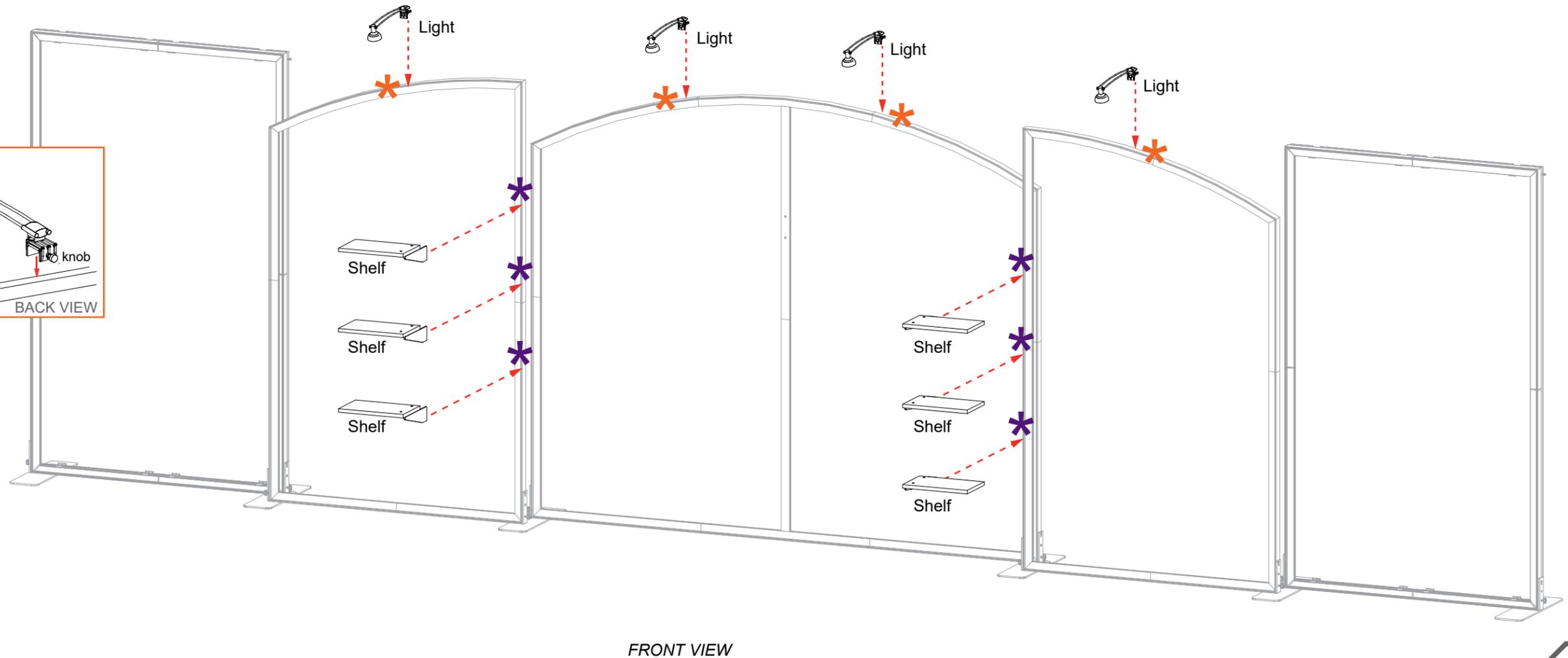
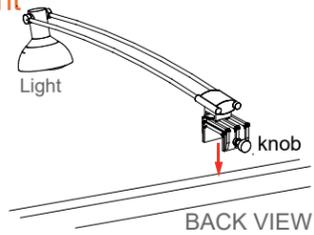
Steps:

- 1) Attach left & right shelves to backwall verticals as shown. See [Shelf Attachment](#) detail.
- 2) Attach Lights to top of backwall as shown. See [Light Attachment](#) detail.

**\* Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired.

Twist knob on back to tighten in place.

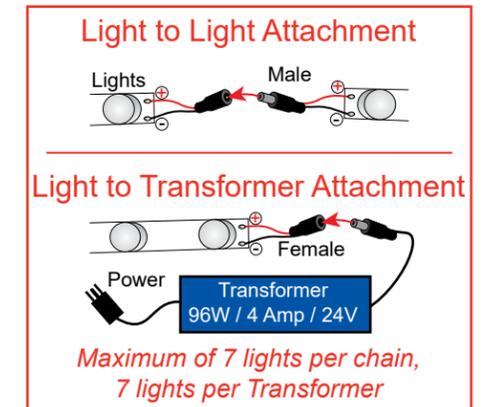
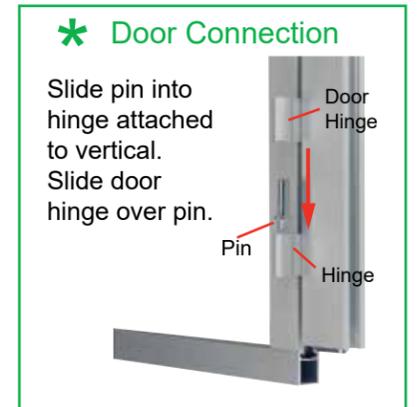
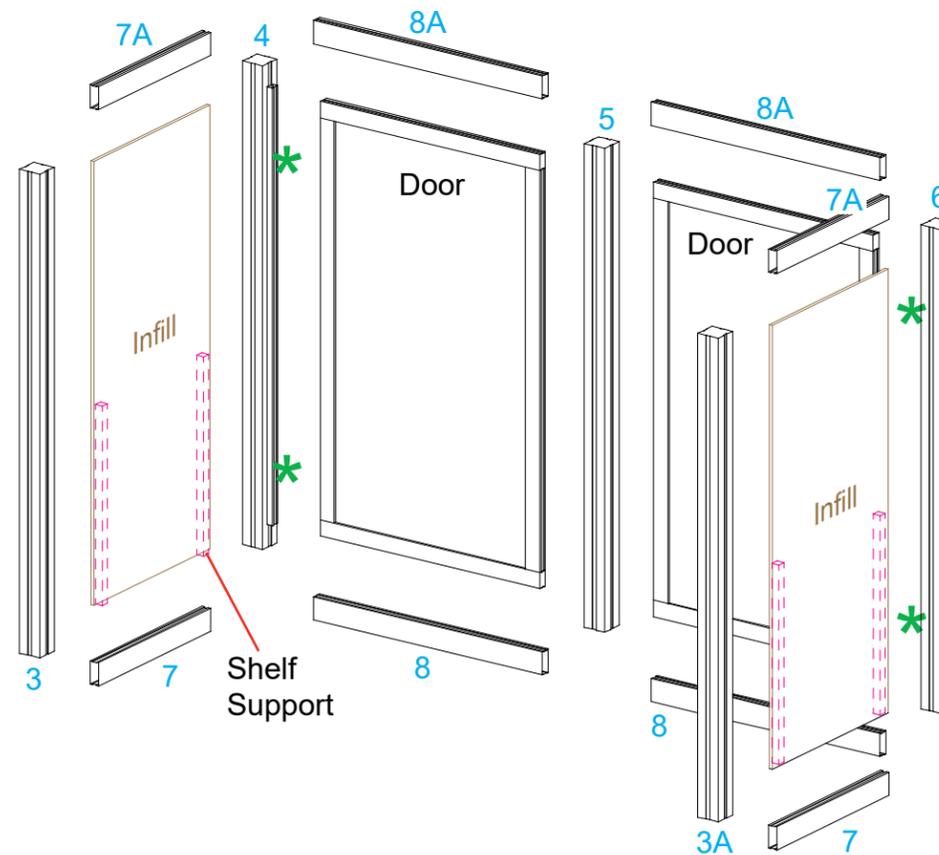
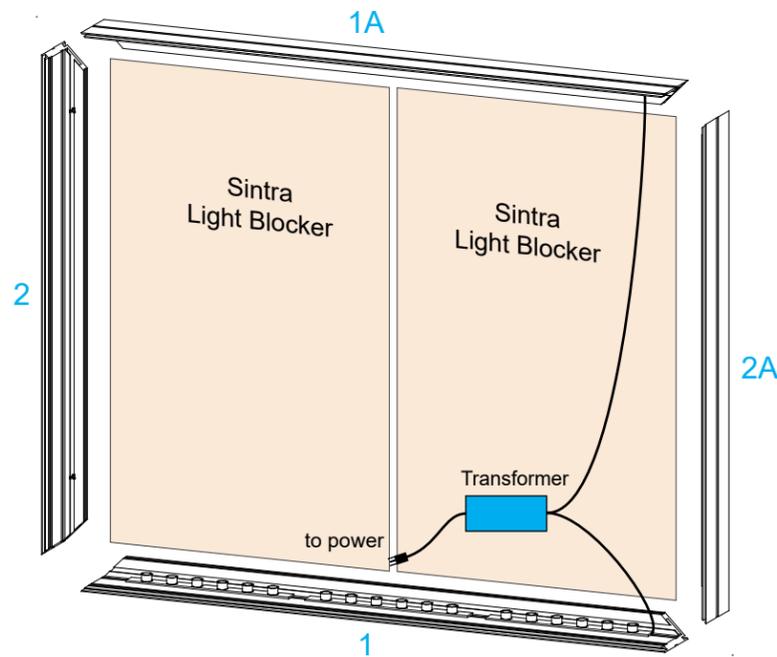


Item	Qty.	Description
1,1A	1,1	46.25" CEI110 Horizontal Extrusion
2,2A	1,1	37.5" CEI110 Vertical Extrusion
3,3A	1,1	37.5" S44 Vertical Extrusion
4	1	37.5" S44 Vertical Extrusion w/ Door Hinges
5	1	37.5" S44 Vertical Extrusion w/ Door Stops
6	1	37.5" S44 Vertical Extrusion w/ Door Hinges
7,7A	2,2	14.153" Z45 Horizontal Extrusion
8,8A	2,2	20.408" Z45 Horizontal Extrusion

Steps:

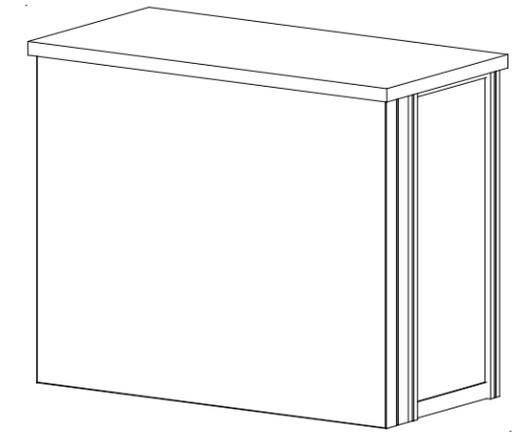
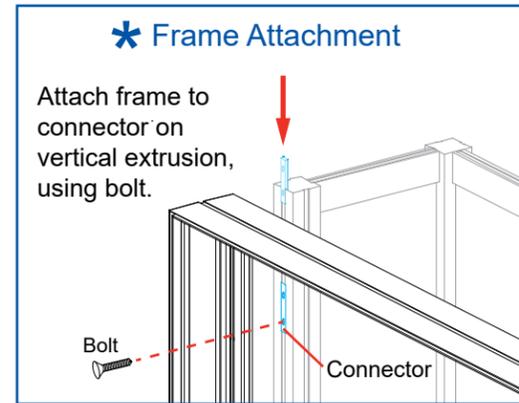
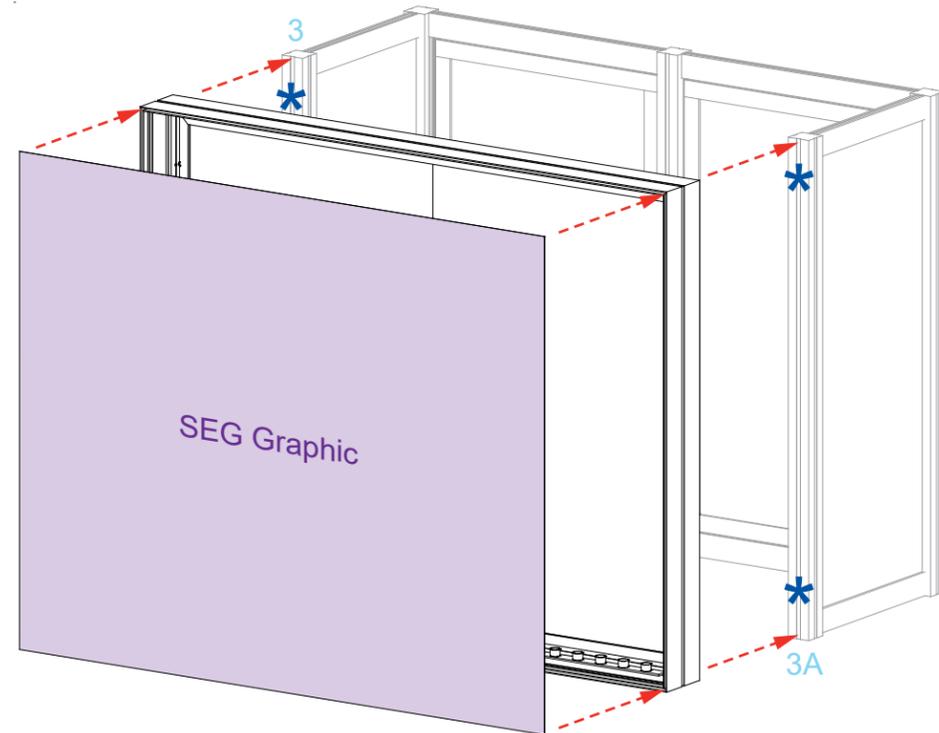
- 1) Assemble CEI110 extrusions [1] [1A] [2] and [2A], inserting 2-piece Sintra light blocker. See CEI110 Frame Assembly sheet for instruction.
- 2) Connect lights and transformer. See **Light Connection** details.
- 3) Attach horizontals [7] and [8] between verticals [3] [4] [5] [6] and [3A].
- 4) Slide infills between verticals [3] [4] and [3A] [6], making sure Velcro is facing inward.
- 5) Connect doors to verticals [4] and [6]. See **Door Connection** detail.
- 6) Attach horizontals [7A] and [8A] between verticals [3] [4] [5] [6] and [3A].
- 7) Connect shelf supports to Velcro on infills.

Keep counter sides assembled when packing.



Steps:

- 1) Attach assembled frame to verticals [3] and [3A].  
See [Frame Attachment](#) detail.
- 2) Install SEG graphic to front of assembled frame.  
Refer to the general information page.
- 3) Place shelf inside assembled base on top of pins and supports.
- 4) Place counter top on assembled base, then secure with pins.  
See [Counter Top Attachment](#) detail.



Completed Assembly

