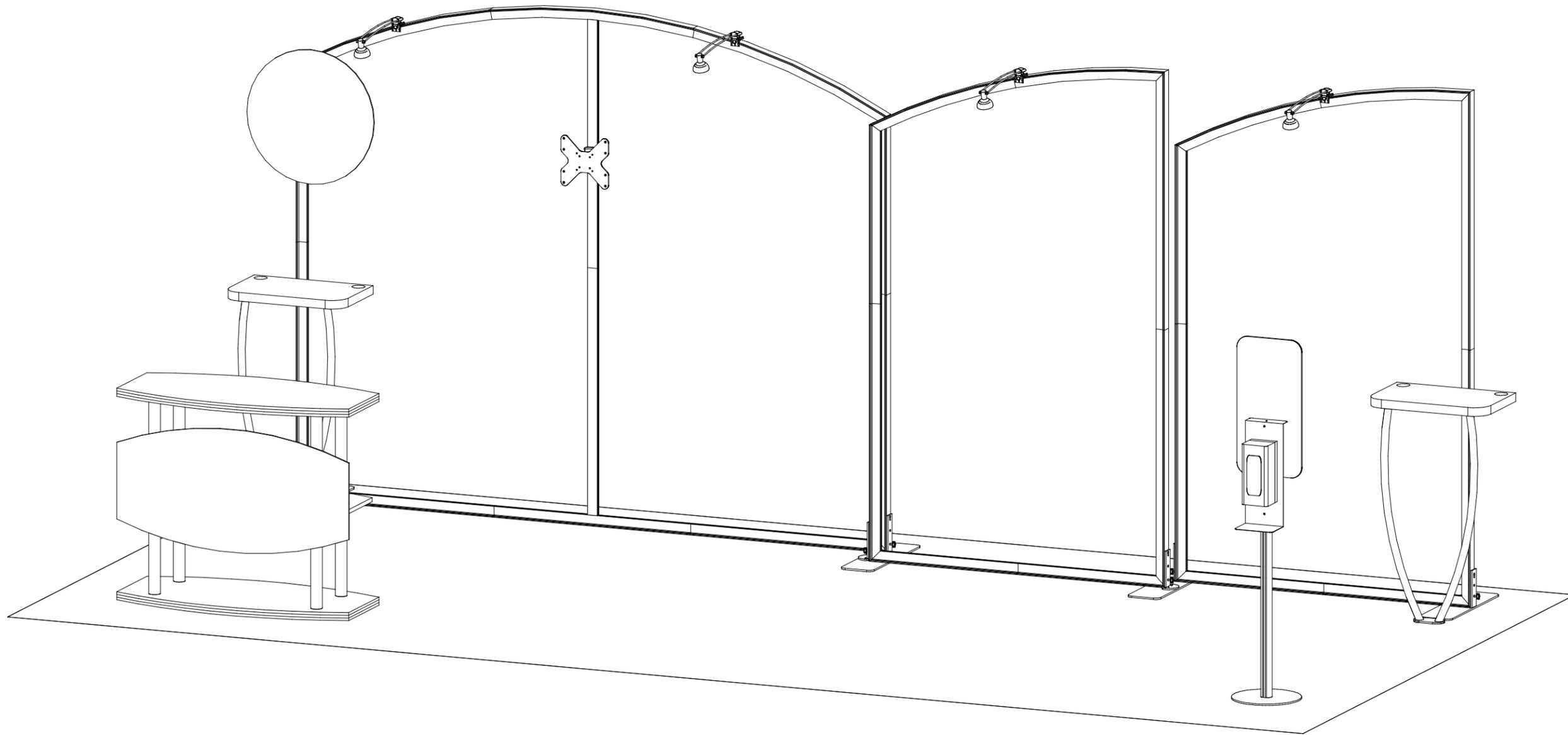
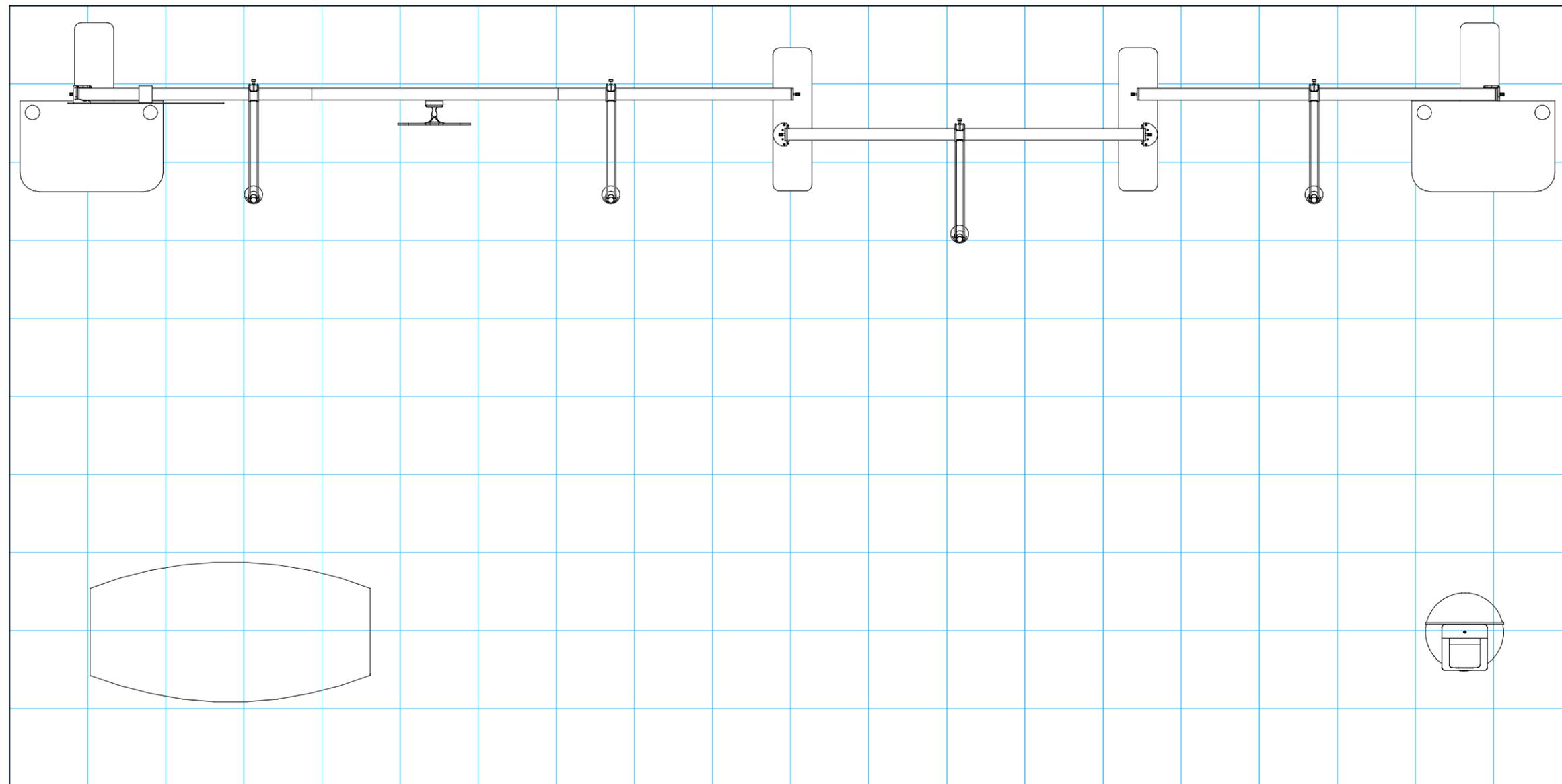


20'

Plan View



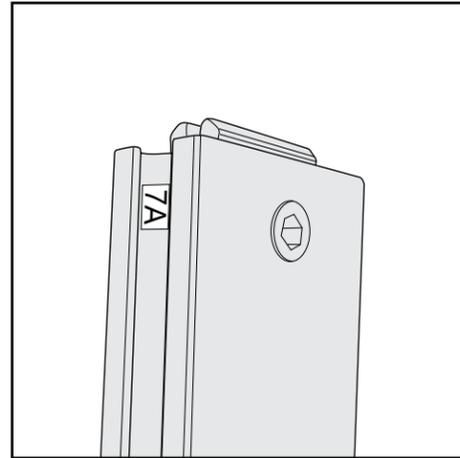
# ***SETUP INSTRUCTIONS***



 = 1 sq ft

## General Setup Instructions

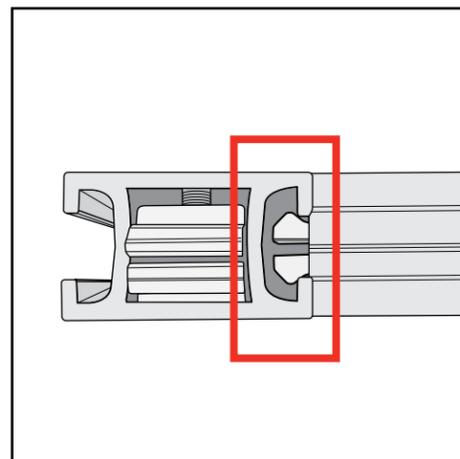
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering

## Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST BE TIGHTLY SECURED

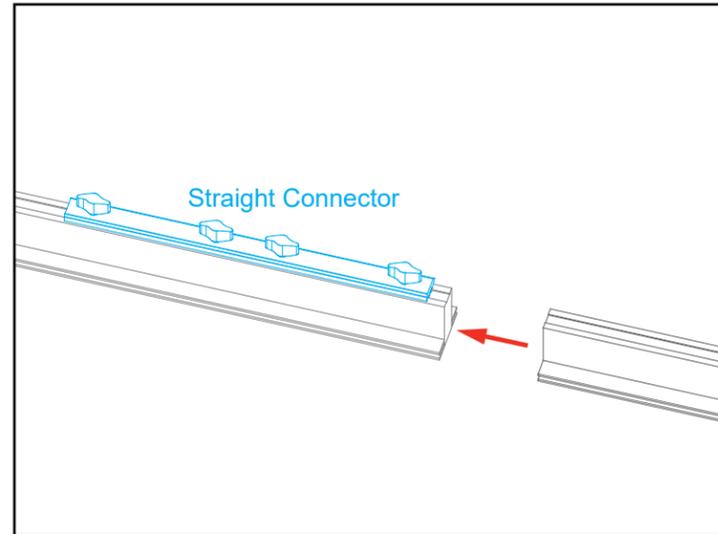
## Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

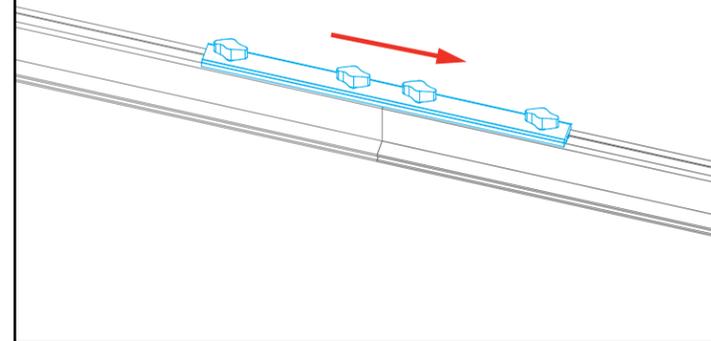
## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.  
Tighten all knobs.



## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

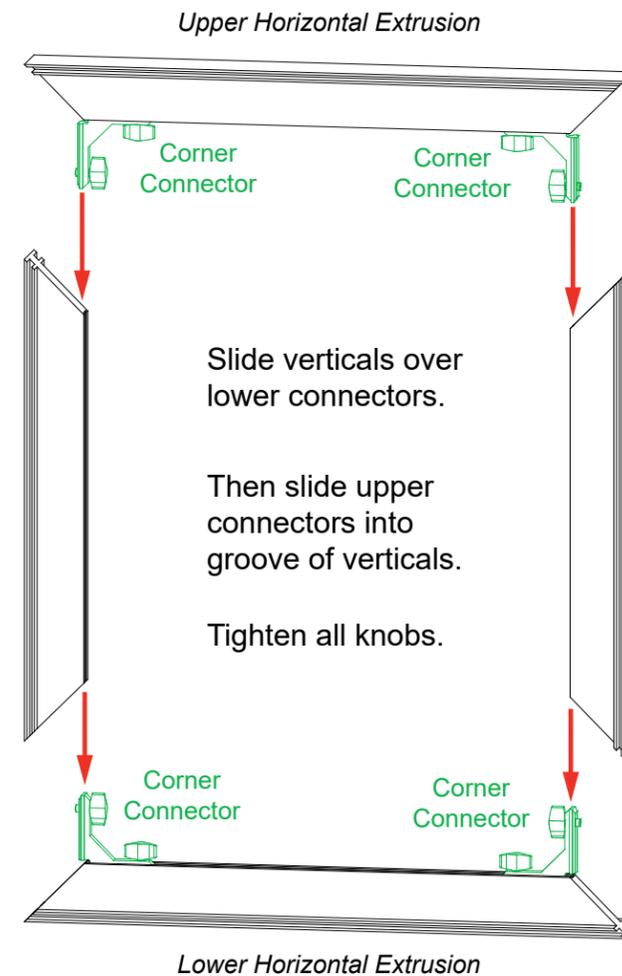
All knobs must be tightened securely to ensure a proper connection.

## Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



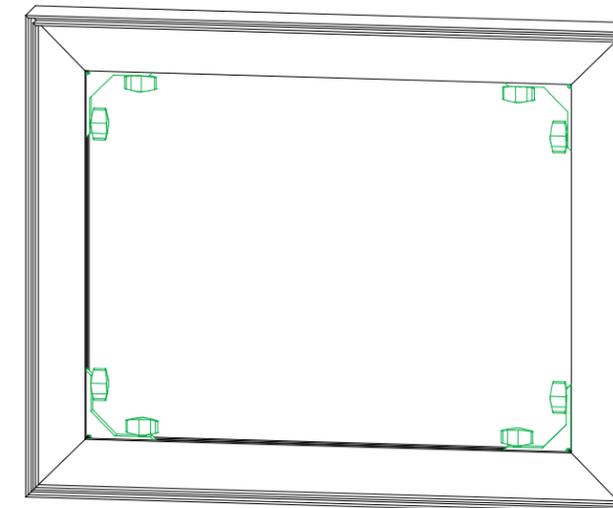
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

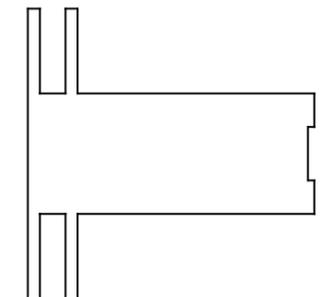
Tighten all knobs.



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY



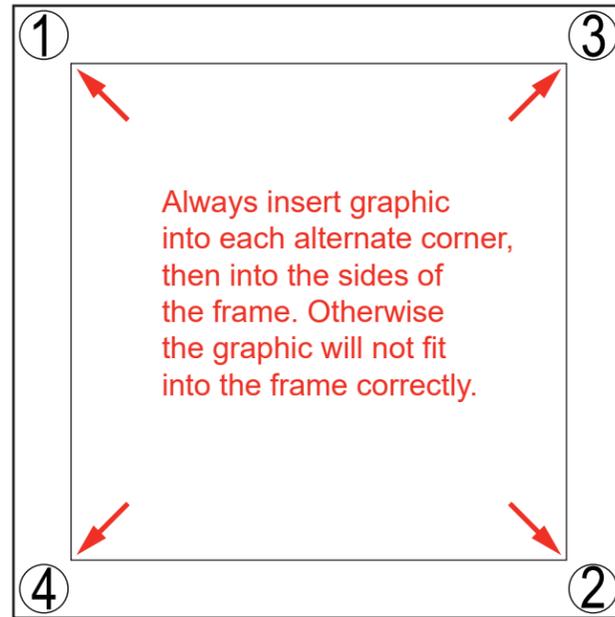
TSP49 Profile

All knobs must be tightened securely to ensure a proper connection.

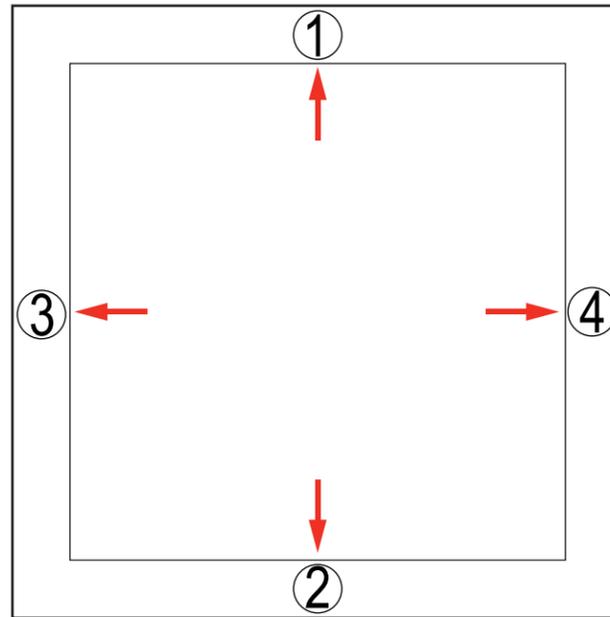
# SEG Graphic Installation *in 3 Steps*

## The Perfect Fit

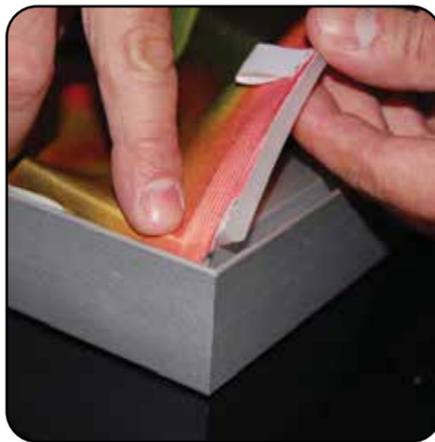
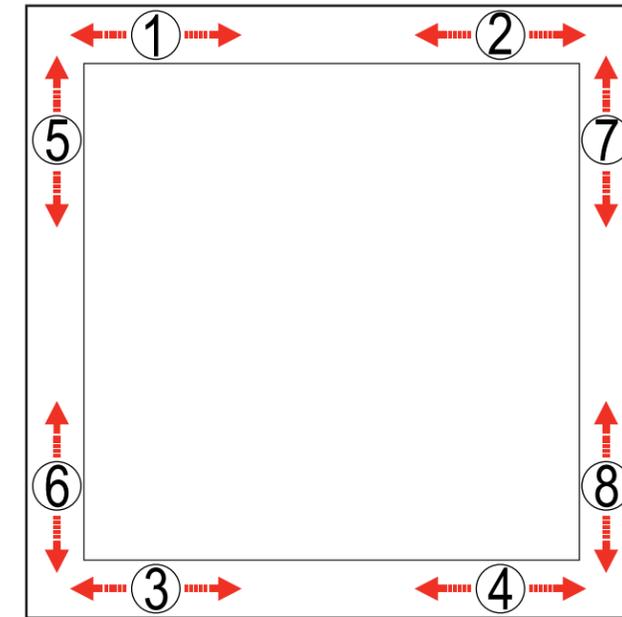
### STEP 1: Attach Corners



### STEP 2: Attach Middle



### STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

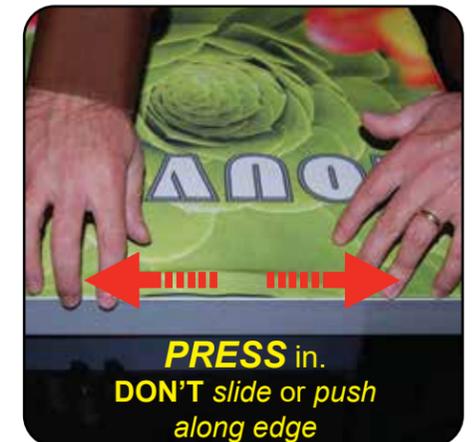
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

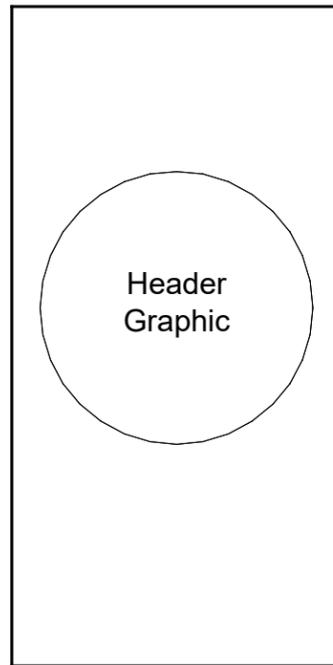


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

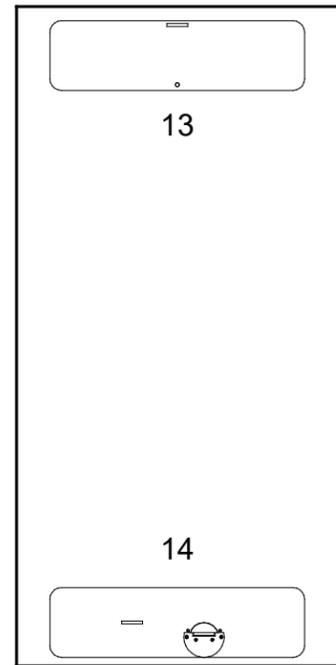
Install video:



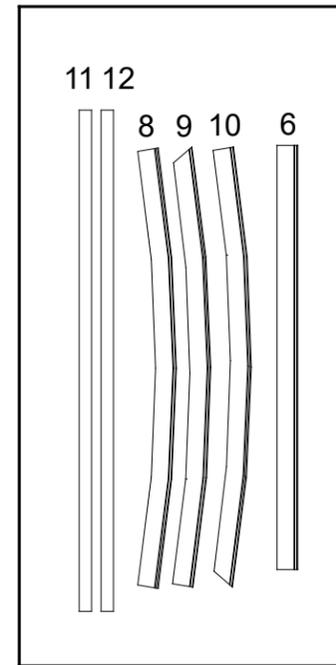
## Top View of Each Level



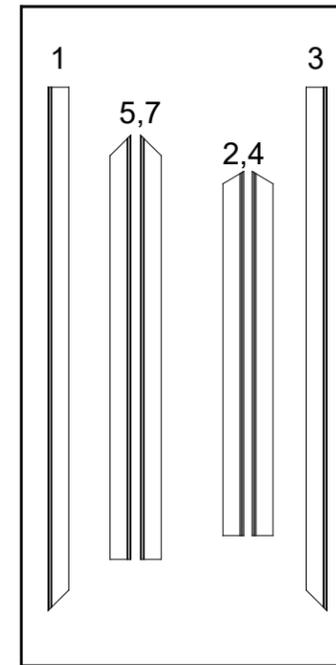
Level 1  
(Bottom level)



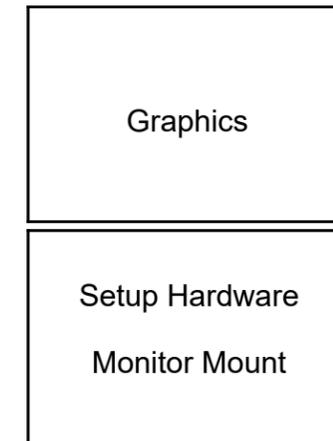
Level 2



Level 3



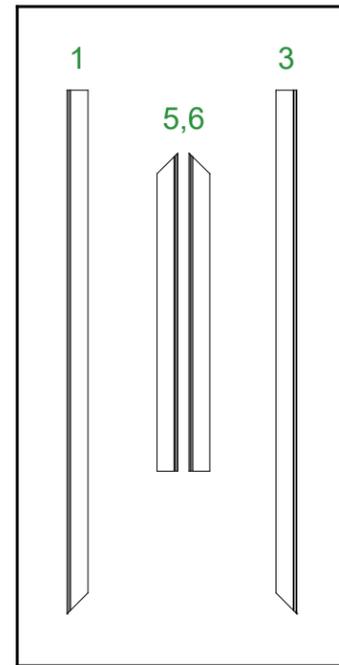
Level 4



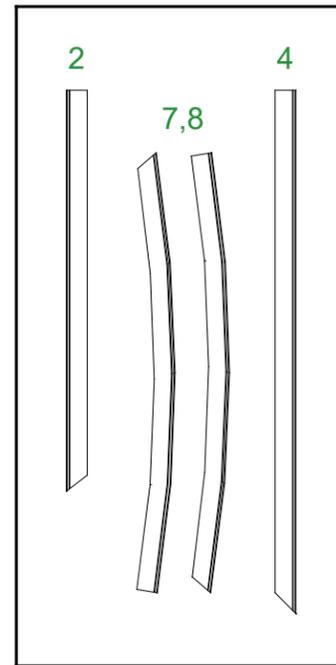
## Top View of Each Level



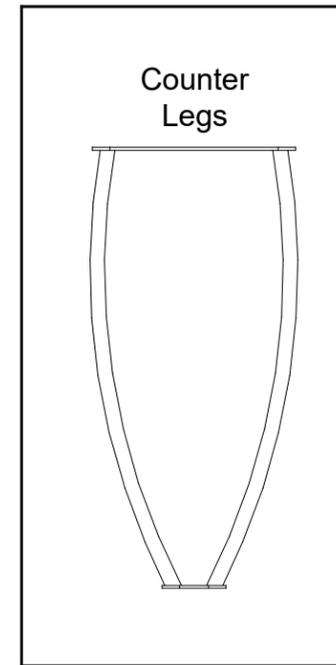
Level 1  
(Bottom level)



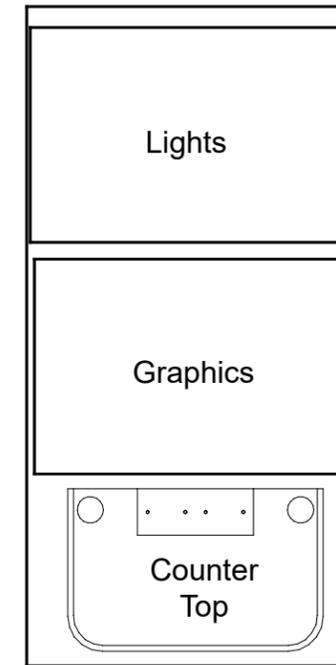
Level 2



Level 3



Level 4

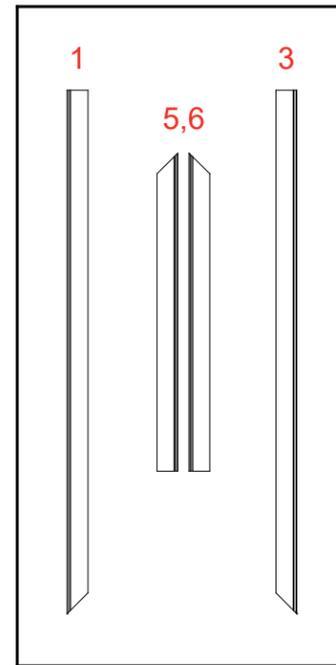


Level 5

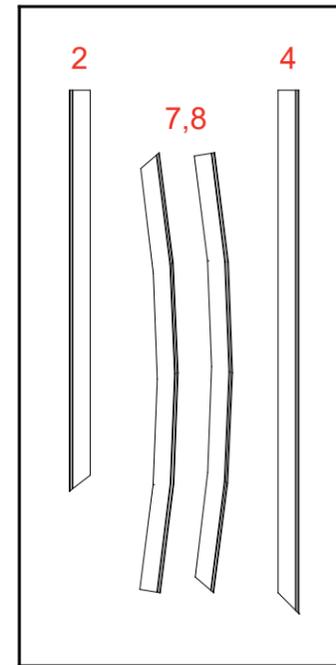
## Top View of Each Level



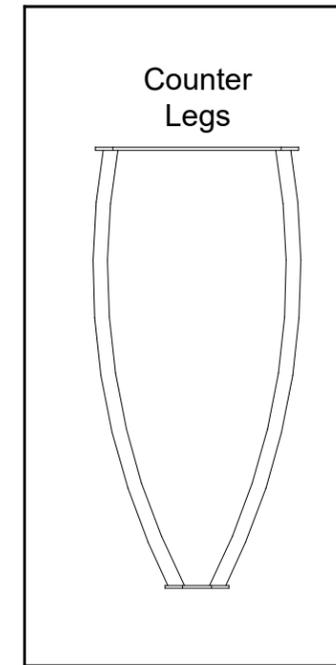
Level 1  
(Bottom level)



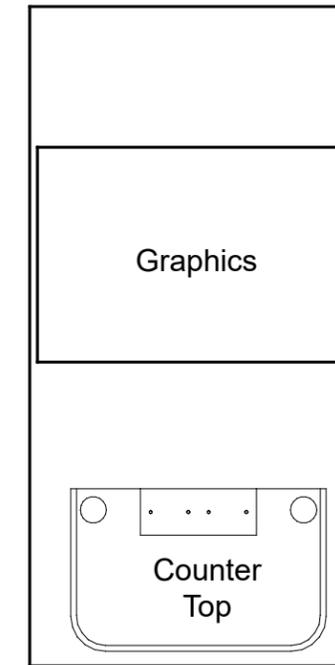
Level 2



Level 3

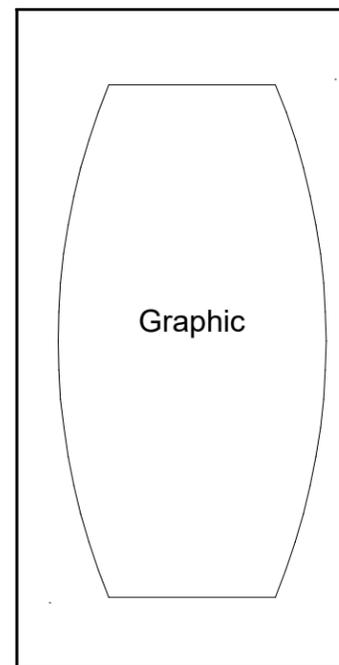


Level 4

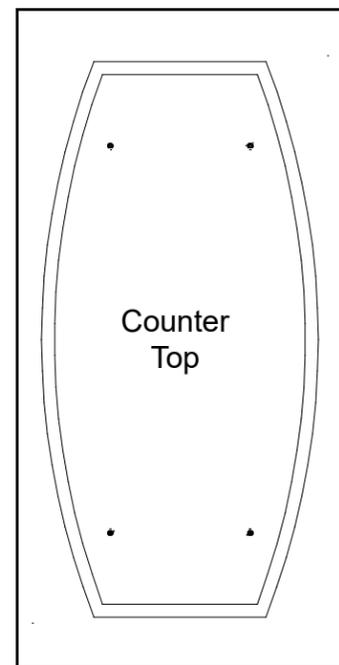


Level 5

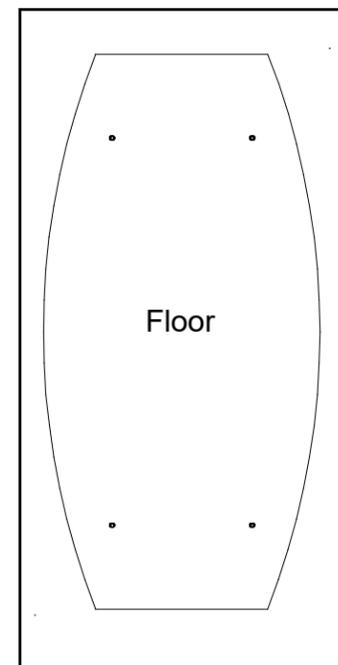
## Top View of Each Level



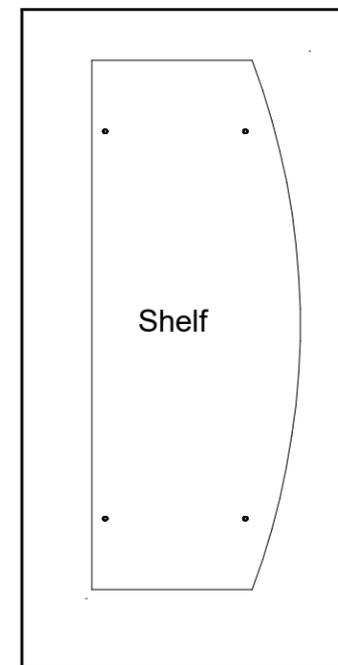
Level 1  
*(Bottom level)*



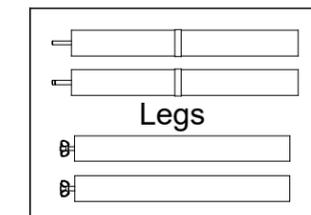
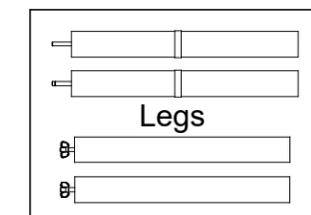
Level 2



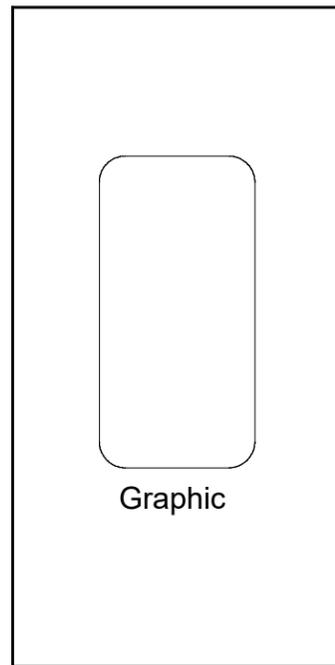
Level 3



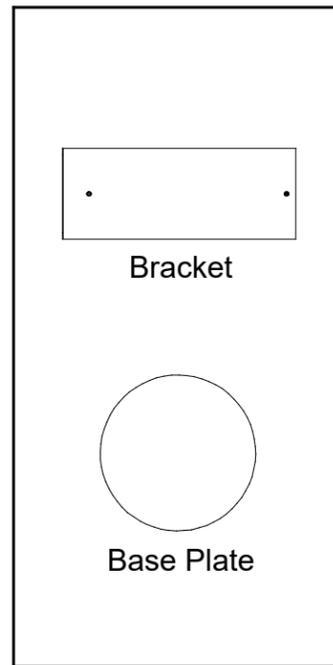
Level 4



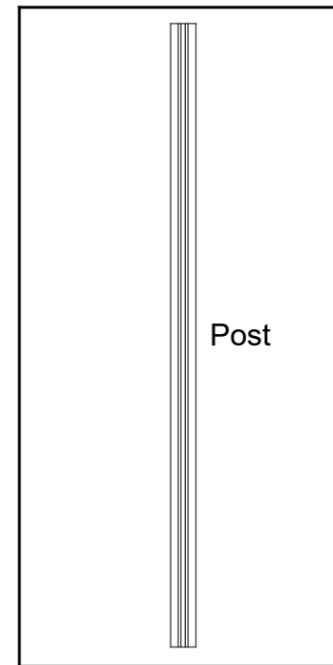
## Top View of Each Level



Level 1  
*(Bottom level)*



Level 2



Level 3

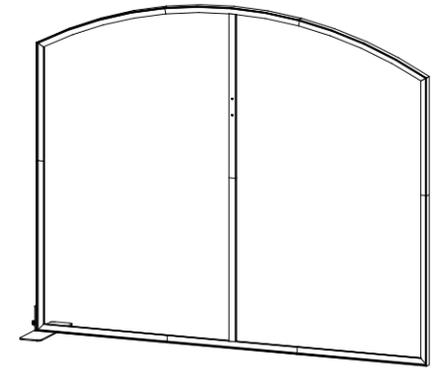


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.091"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	31.091"h TSP49 Vertical Extrusion
5	1	36.467"w TSP49 Horizontal Extrusion
6	1	36.467"w TSP49 Horizontal Extrusion
7	1	36.467"w TSP49 Horizontal Extrusion
8	1	38.019"w TSP49 curved Horizontal Extrusion
9	1	38.019"w TSP49 curved Horizontal Extrusion
10	1	38.019"w TSP49 curved Horizontal Extrusion
11	1	45.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline connectors](#) labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A] & [B].
- 3) Install Base Plate [13] to bottom corner of frame assembly as shown. See [Base Plate Attachment](#) detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using [Connection Lock w/ Knob](#).



When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

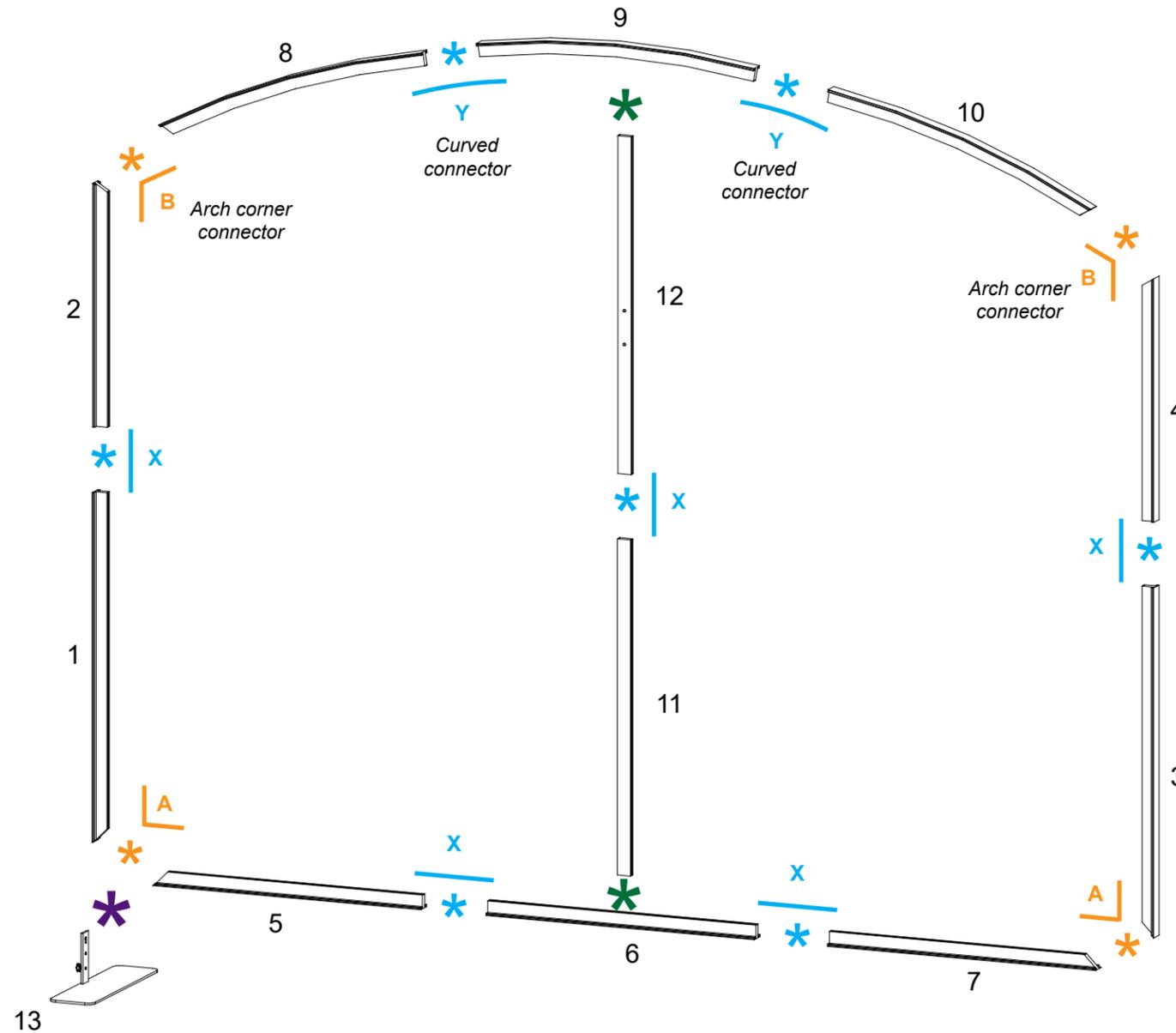
X = Straight spline  
Y = Curved spline

**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

A = 90° Connector  
B = 117° Connector

Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

**\* Connection Lock w/ Knob**

Knobs face **back** of assembly.

BACK VIEW

**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

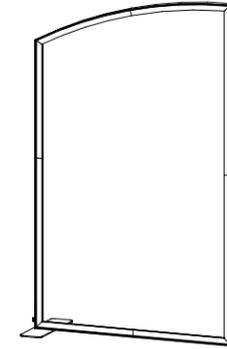
Base Plate

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A] & [B].

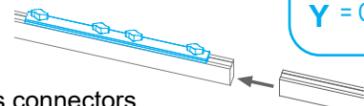


When assembled

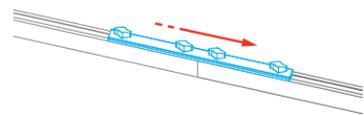
Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



2. Slide tool-less connectors across seam of extrusions.

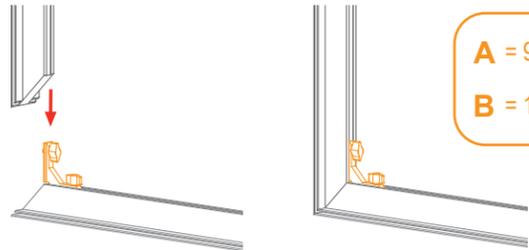


3. Tighten all knobs to secure connection.

X = Straight spline  
Y = Curved spline

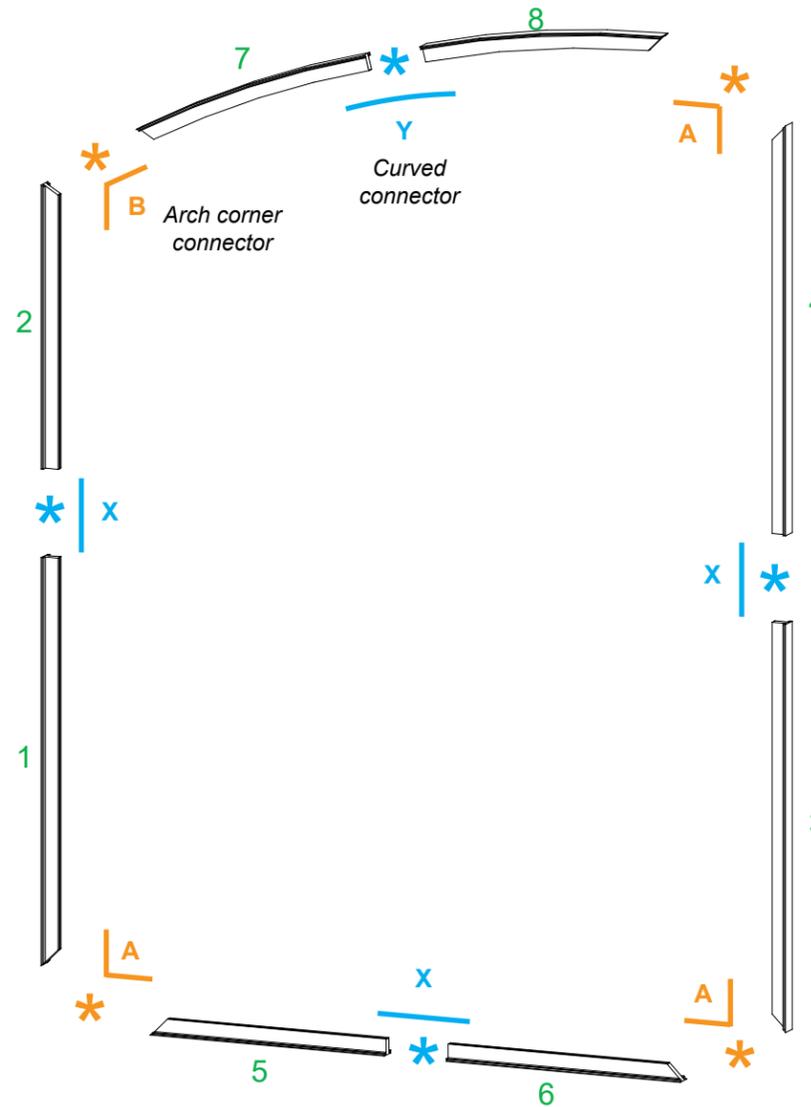
**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



A = 90° Connector  
B = 117° Connector

Keep corner connectors attached to horizontal extrusions.



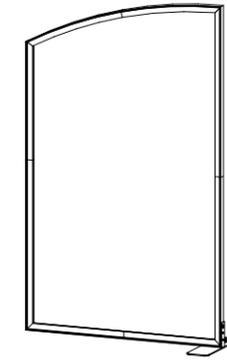
FRONT VIEW

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corner of frame assembly as shown. See **Base Plate Attachment** detail.

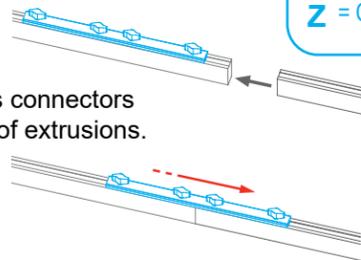


When assembled

Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



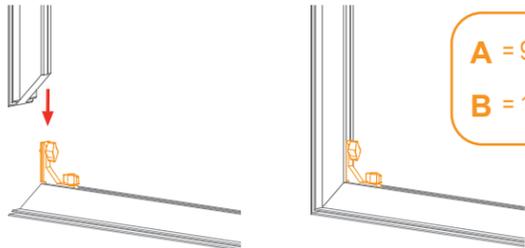
- X = Straight spline
- Z = Curved spline

2. Slide tool-less connectors across seam of extrusions.

3. Tighten all knobs to secure connection.

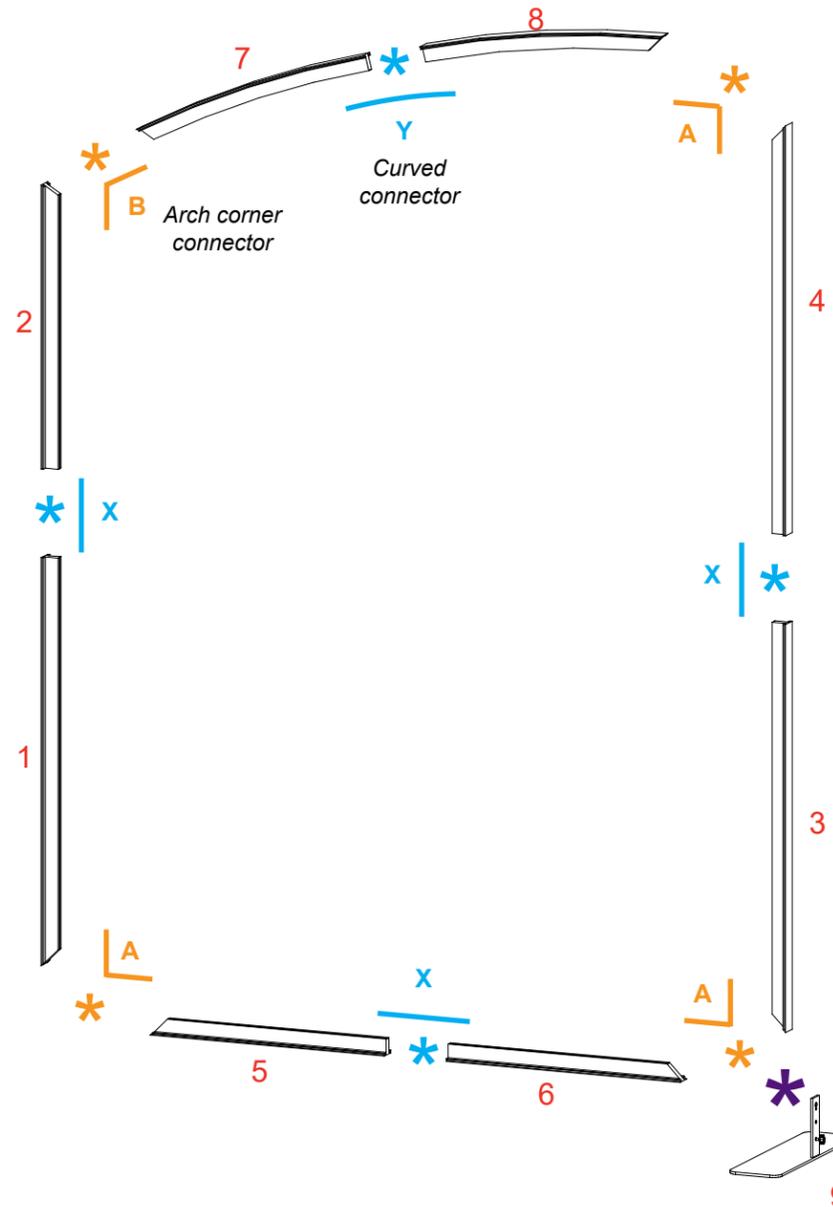
**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



- A = 90° Connector
- B = 117° Connector

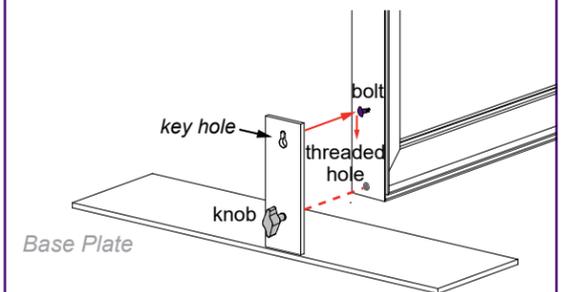
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

**\* Base Plate Attachment**

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

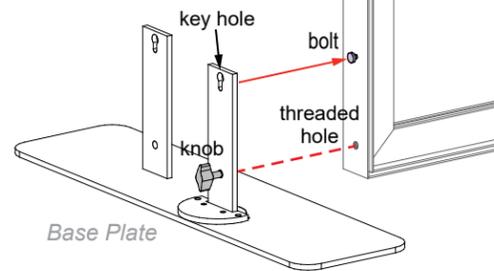


Item	Qty.	Description
14	1	6" x 22" Two-Connection Base Plate (Left)
15	1	6" x 22" Two-Connection Base Plate (Right)

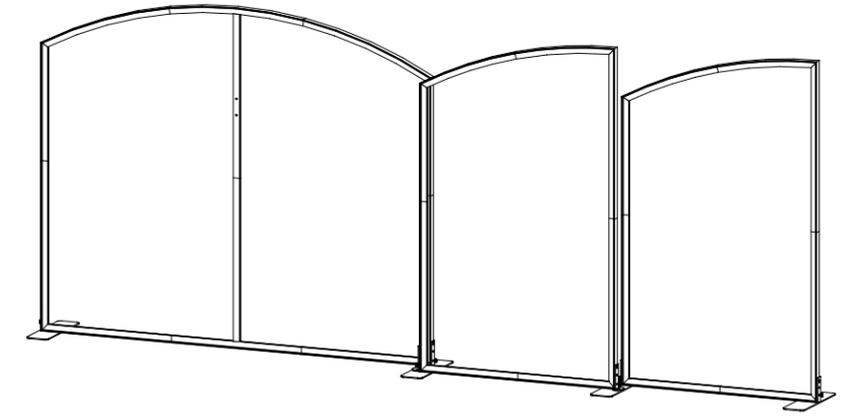
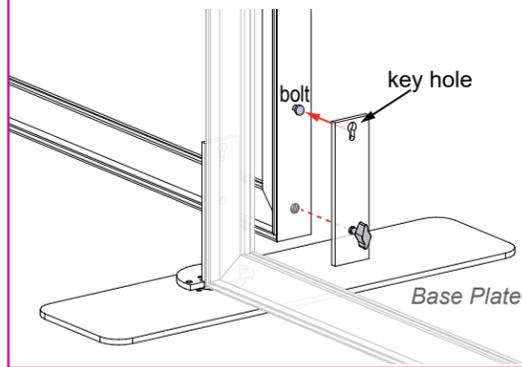
Steps:  
1) Connect frame assemblies to Base Plates [14] & [15] as shown. See **Base Plate Attachment** detail.

**\* Base Plate Attachment**

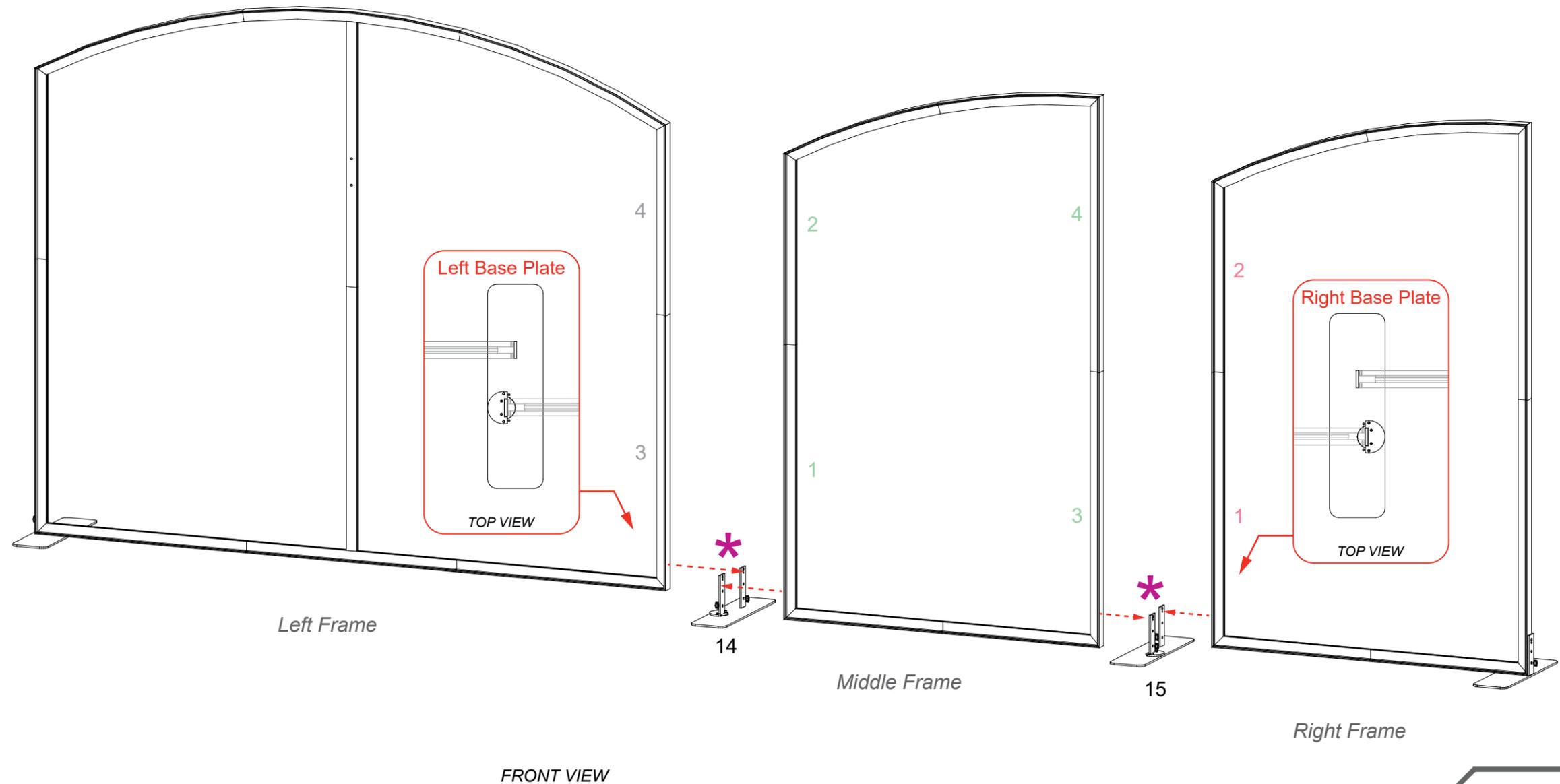
- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



- 3) Place key hole over bolt on panel & slide down. Twist knob to secure connection.

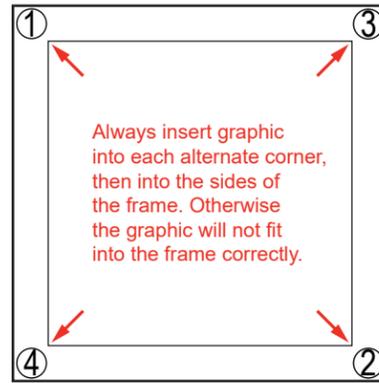


When assembled



## SEG Graphic Installation

### STEP 1: Attach Corners

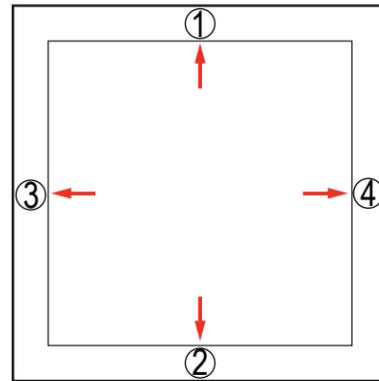


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



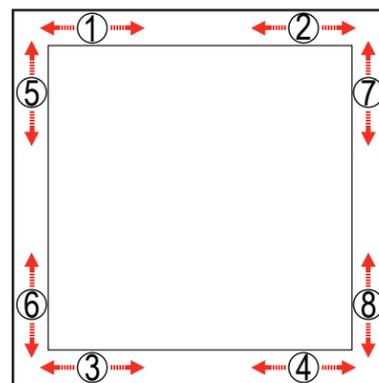
### STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

### STEP 3: Attach Sides

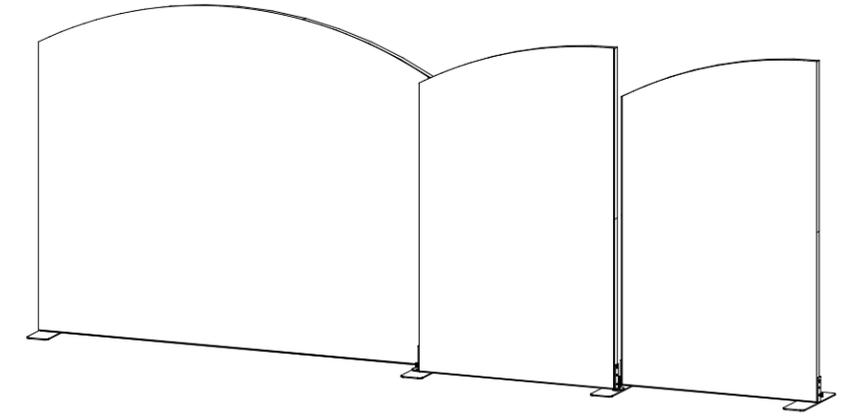


Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

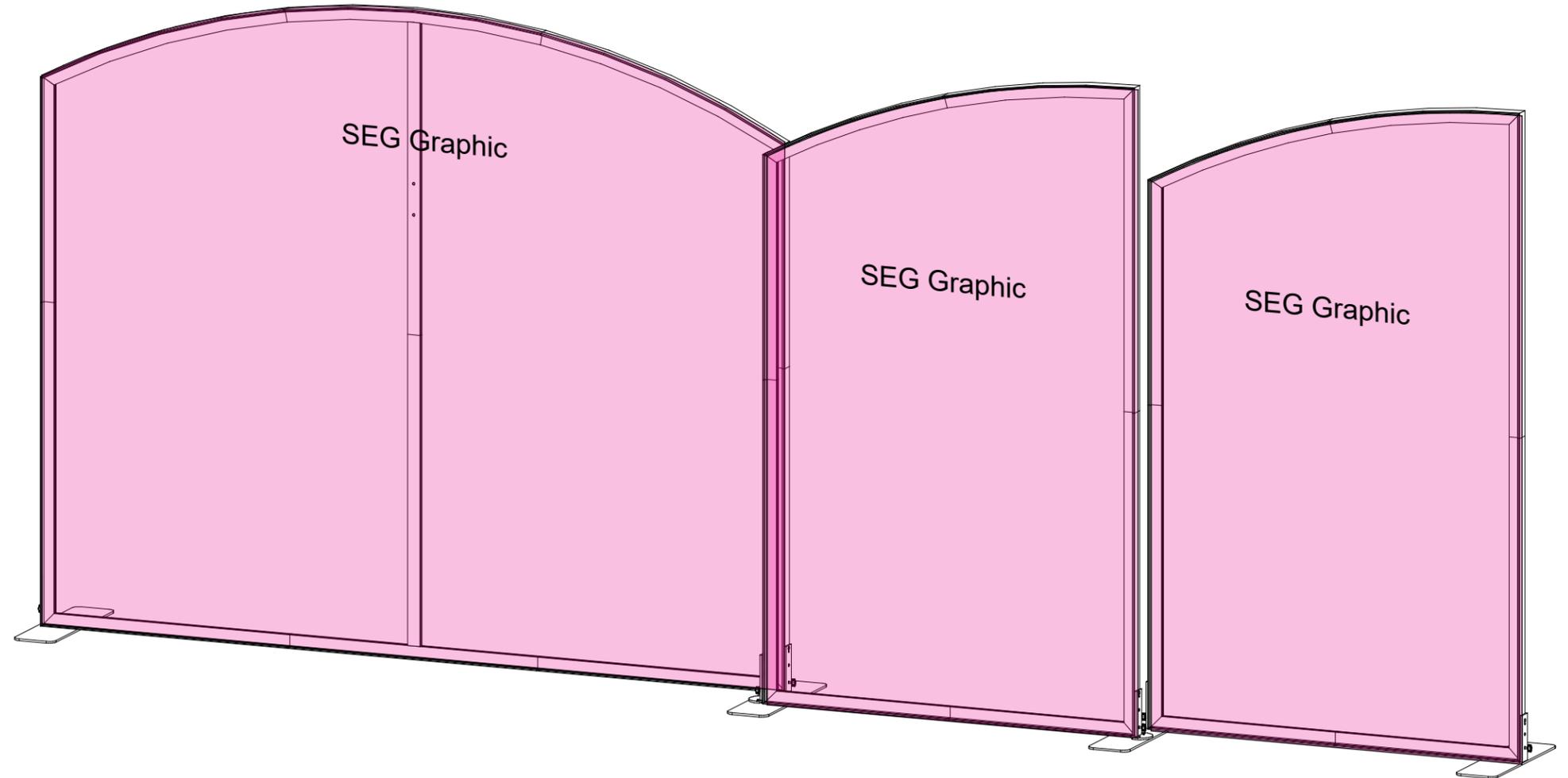


Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Steps:  
1) Apply SEG Graphics to assembled frames.



When assembled



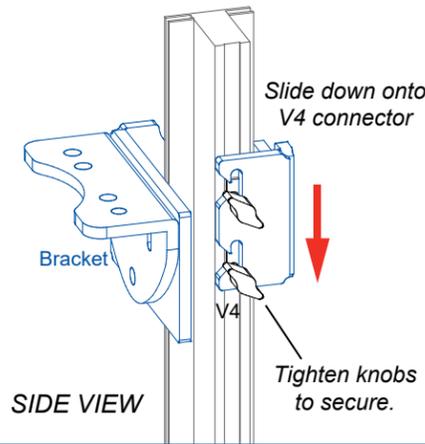
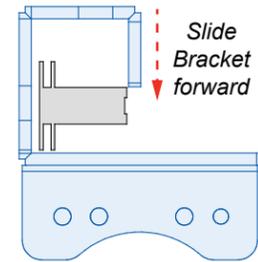
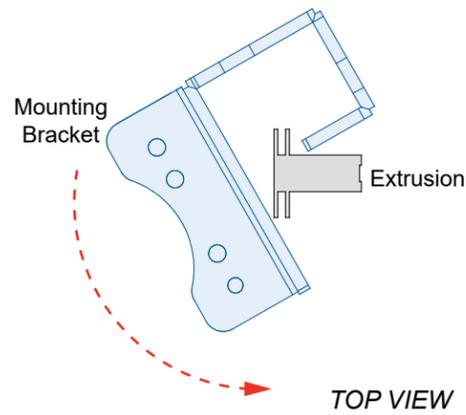
FRONT VIEW

**\* Workstation Bracket Attachment**

① Hook the Mounting Bracket over the vertical extrusion.

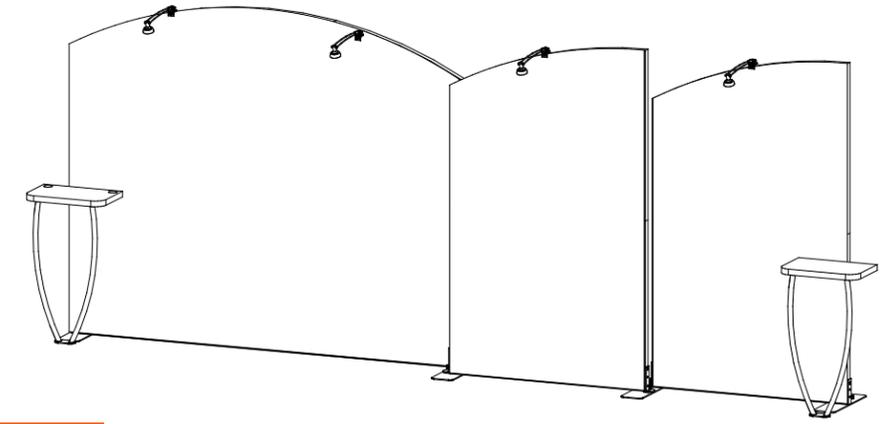
② Slide bracket forward, then down onto V4 connector.

③ Tighten thumb screws to secure connection to inside of frame.



Steps:

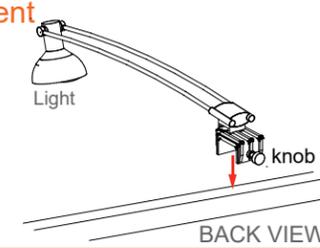
- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See [Workstation Bracket Attachment](#) detail.
- 2) Assemble Workstation legs & counter top to bracket. See [Workstation Assembly](#) detail.
- 3) Attach Lights to top of backwall as shown. See [Light Attachment](#) detail.



When assembled

**\* Light Attachment**

Attach clamp of stem light to top of horizontal extrusion where desired. Twist knob on back to tighten in place.



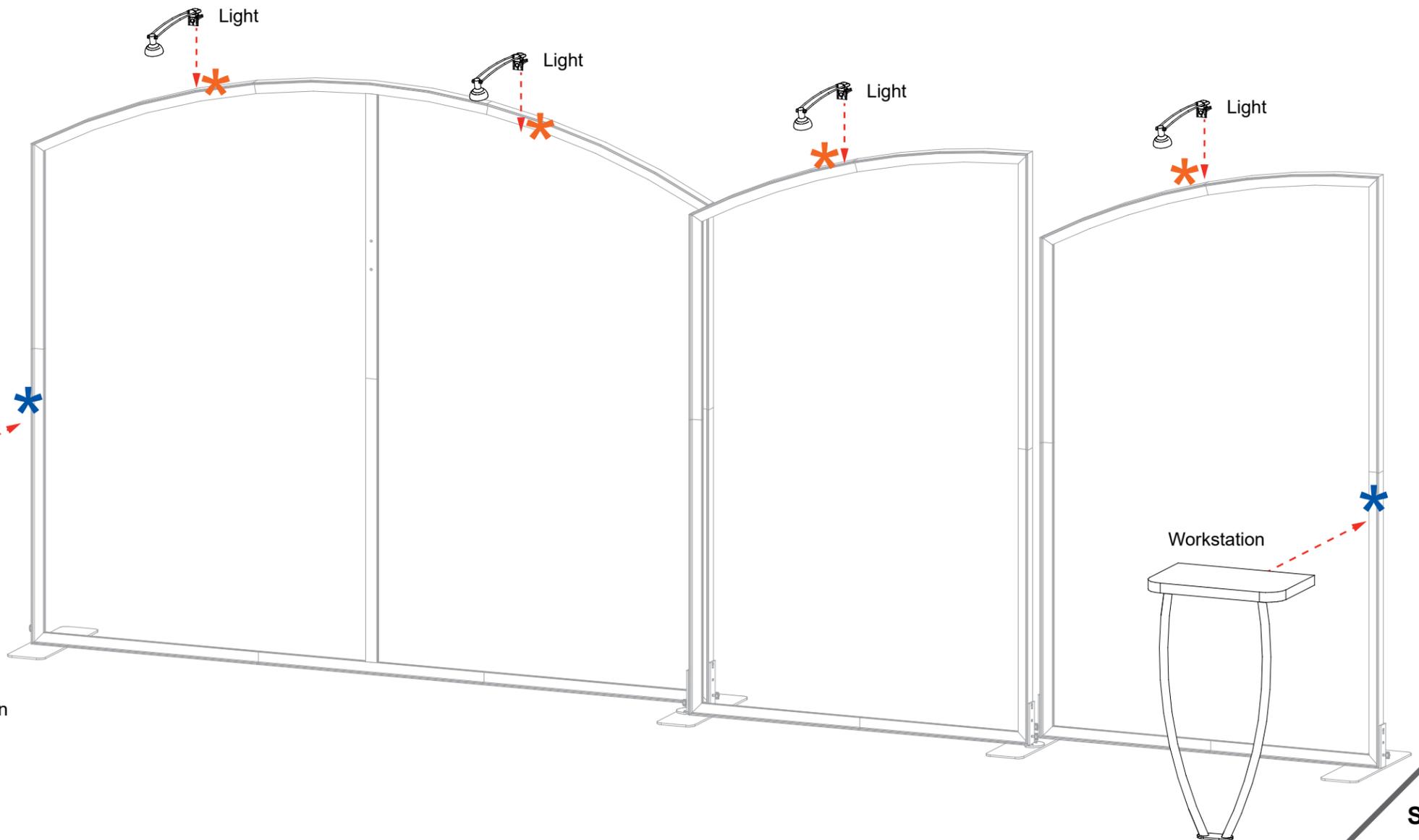
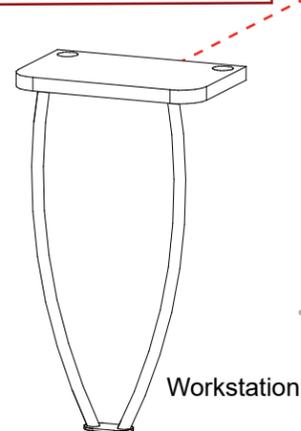
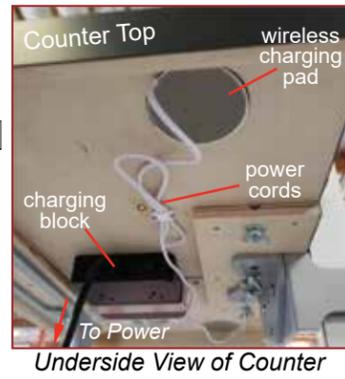
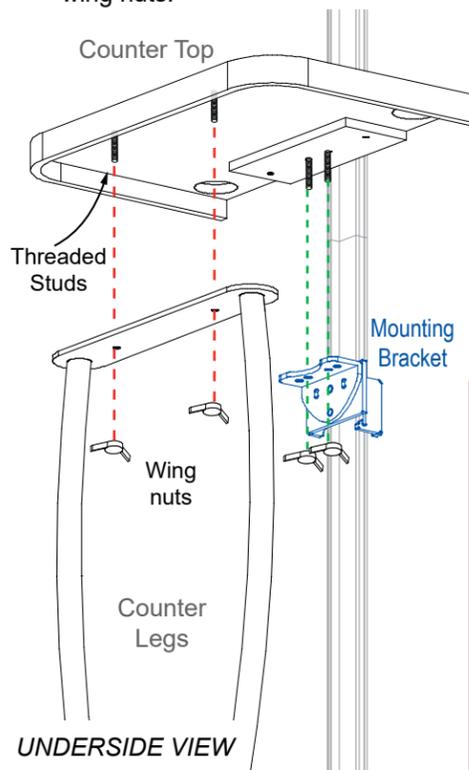
**Workstation Assembly**

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

2) Connect Counter Top to Mounting Bracket, using wing nuts.

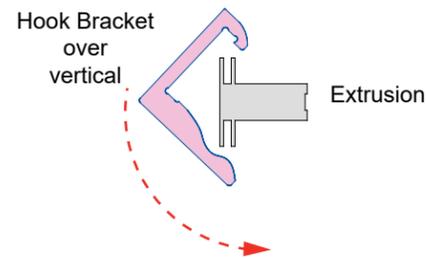
3) Attach power cords to wireless chargers.

*Keep cords attached to underside of counter top.*

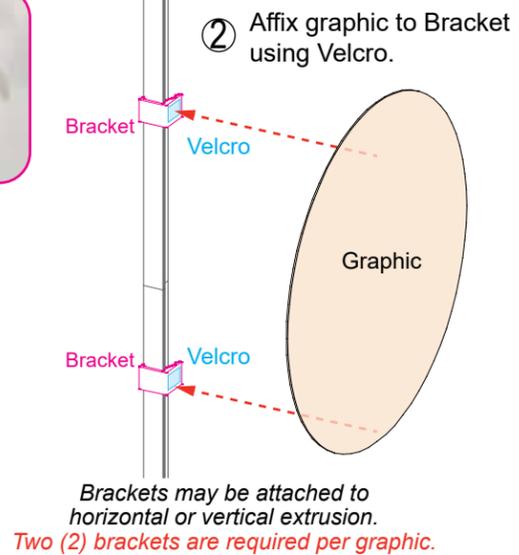
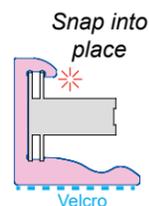


\* Floating Graphic Attachment

① Hook the Graphic Bracket onto the extrusion & snap into place.



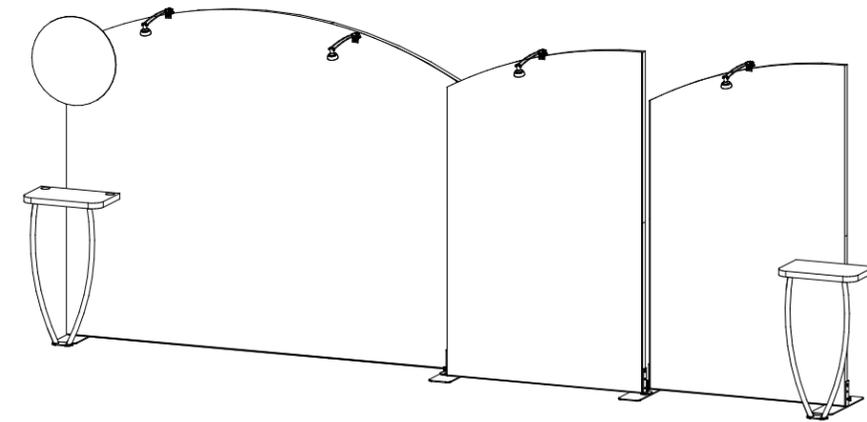
TOP VIEW



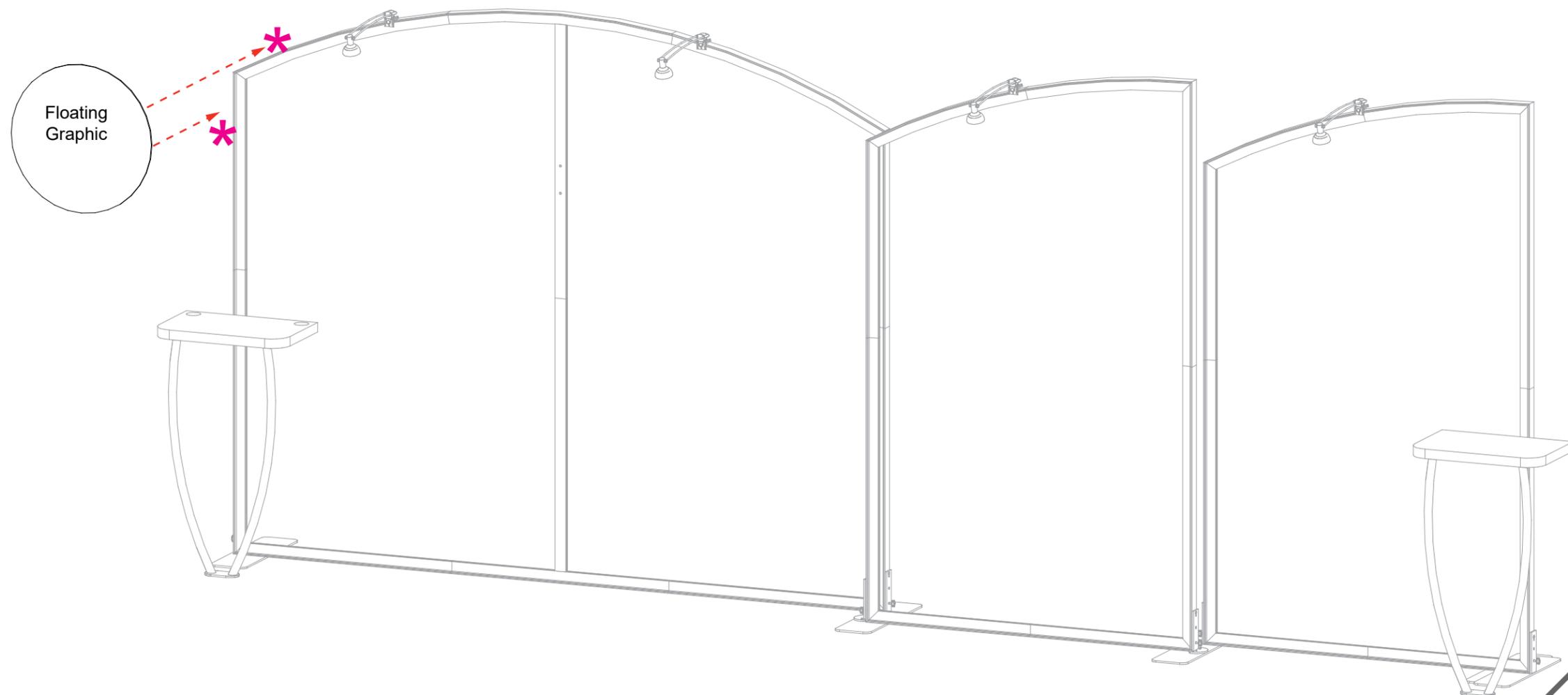
Brackets may be attached to horizontal or vertical extrusion.  
Two (2) brackets are required per graphic.

② Affix graphic to Bracket using Velcro.

Steps:  
1) Connect Floating Graphic to backwall using brackets. See Floating Graphic Attachment detail.



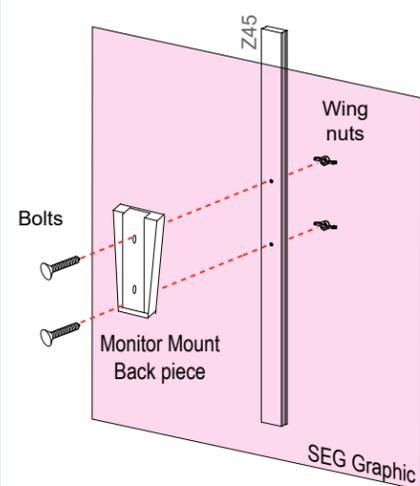
When assembled



Steps:  
1) Attach large Monitor Mount to backwall vertical.  
See [Monitor Mount Attachment](#) detail.

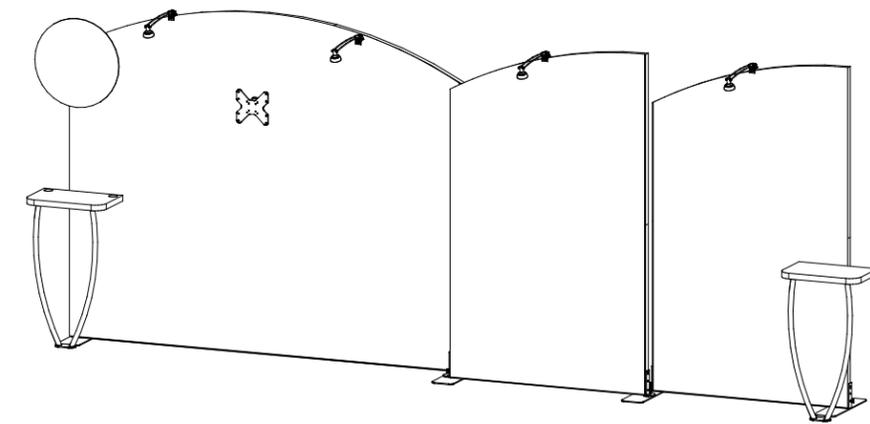
**\* Monitor Mount Attachment**

Attach Monitor Mount back piece to vertical extrusion using bolts & nuts.

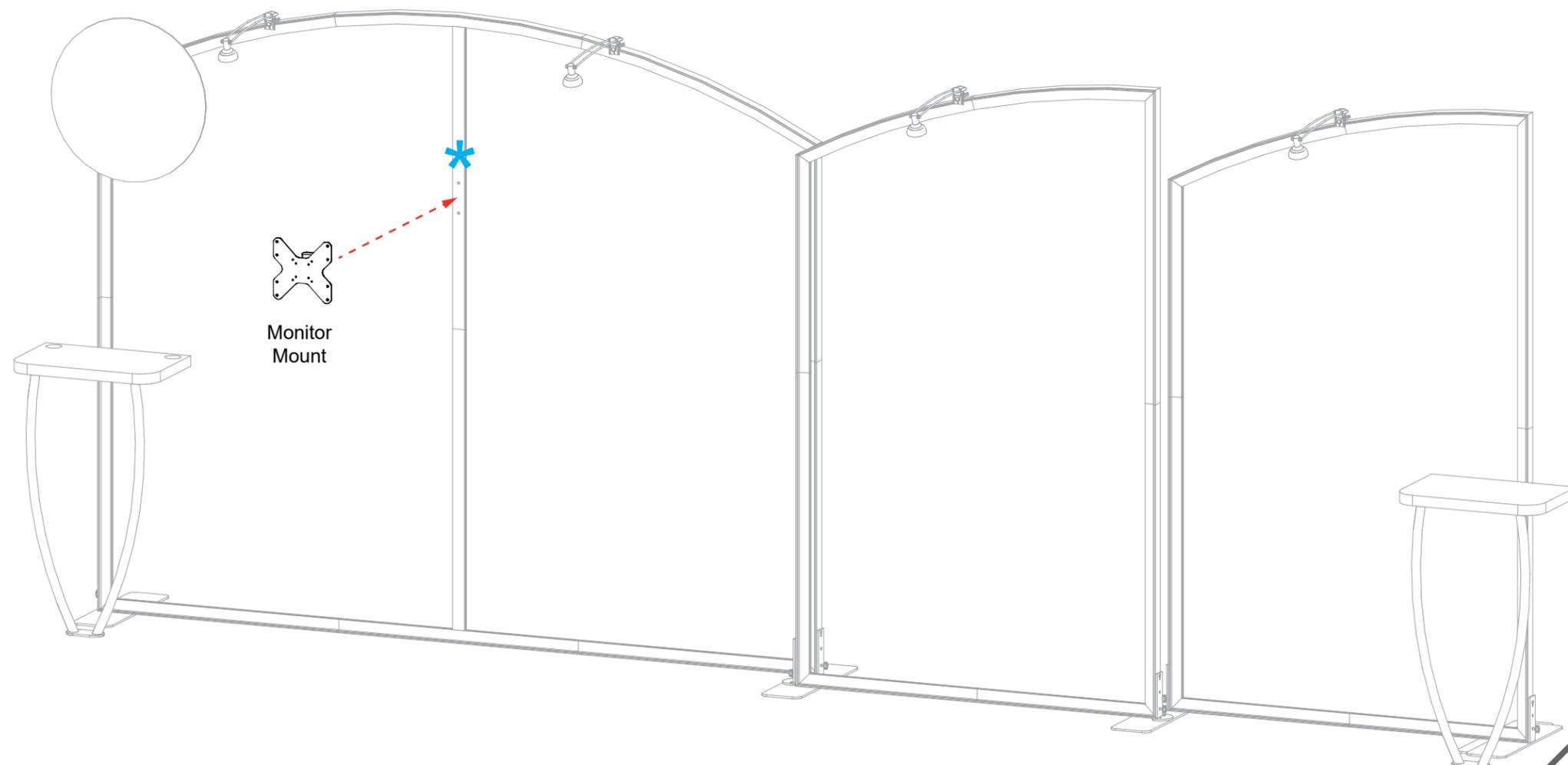


Slide monitor mount into back piece.

*Note: Monitor mounts install through SEG graphic.*



Completed Assembly

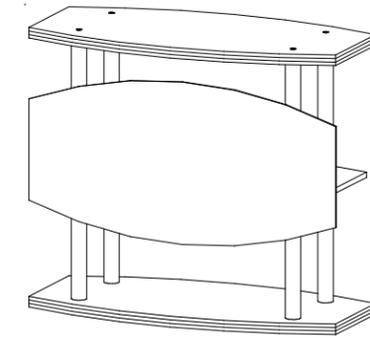


Item	Qty.	Description
--	2	16.732"h aluminum Leg (lower)
--	2	16.732"h aluminum Leg (lower w/ Velcro)
--	2	16.732"h aluminum Leg (upper)
--	2	16.732"h aluminum Leg (upper w/Velcro)
--	1	43"w x 21.5"d Counter Base
--	1	43"w x 21.5"d Counter Shelf
--	1	43"w x 21.5"d Counter Top

Steps:

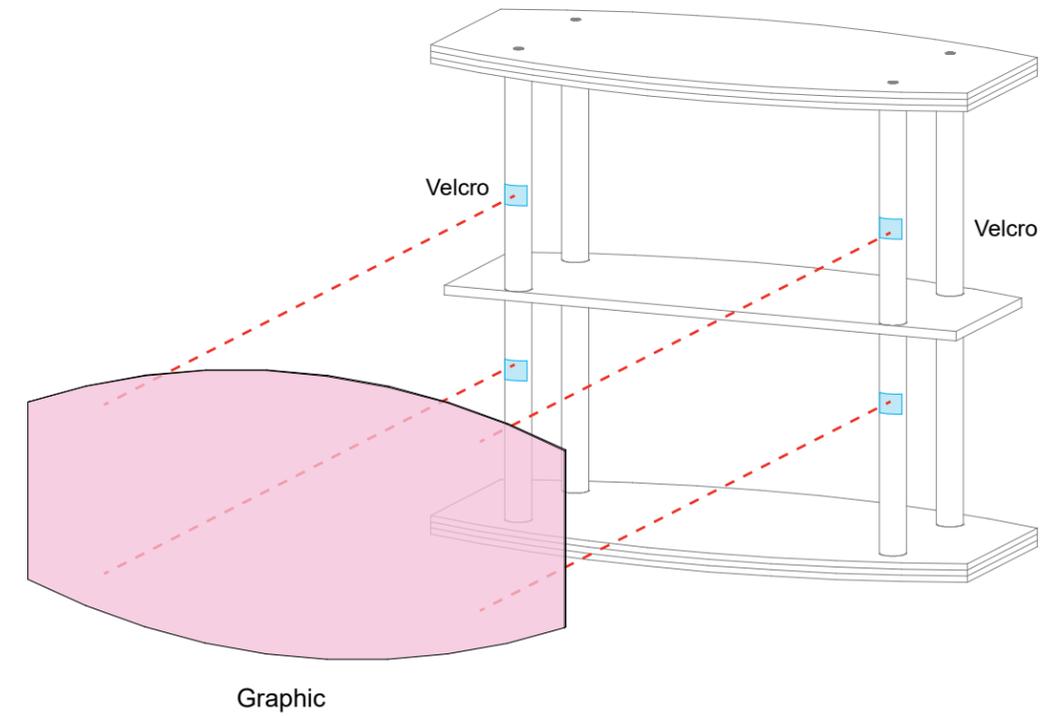
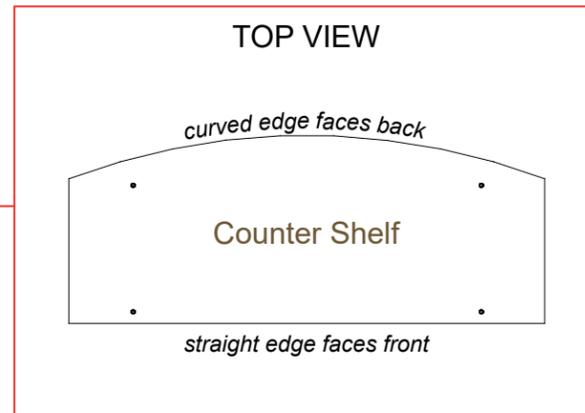
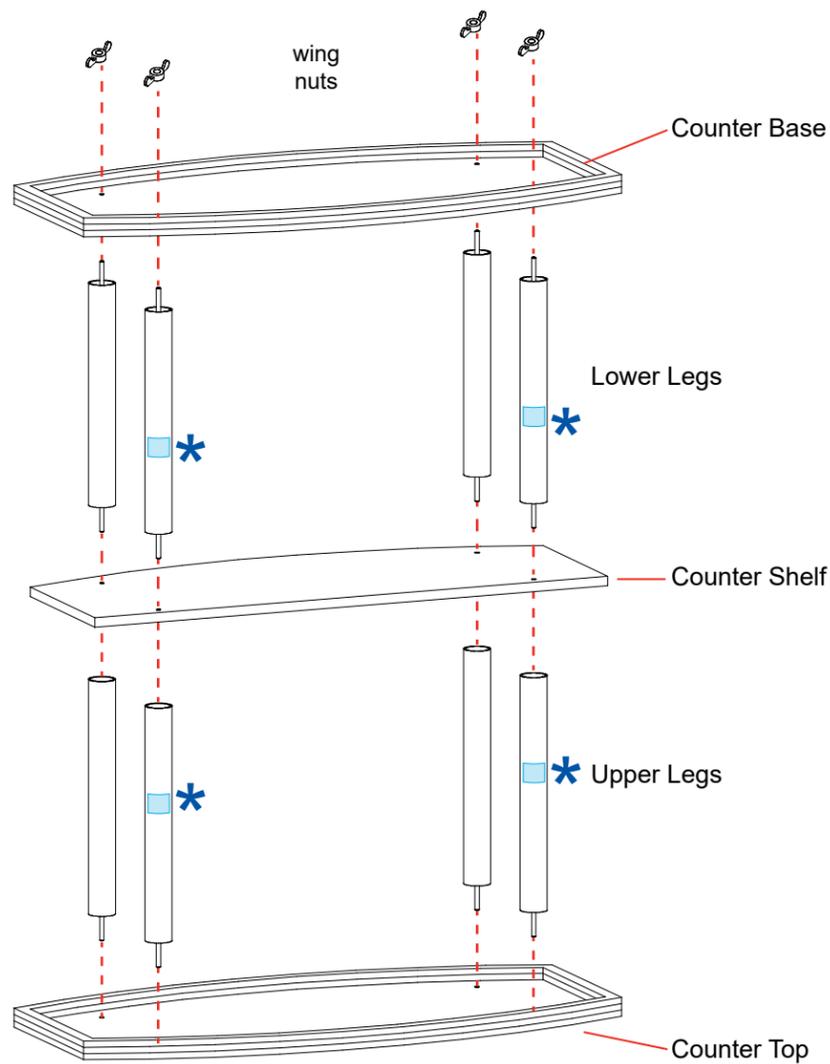
*Note: Assemble counter upside-down.*

- 1) Attach upper legs to underside of Counter Top. Twist to tighten.
- 2) Connect lower Legs through Counter Shelf to upper Legs, as shown.
- 3) Place Counter Base over lower Legs & secure with wing nuts.
- 4) Turn counter unit over & affix Graphic to Velcro on front of unit.



When assembled

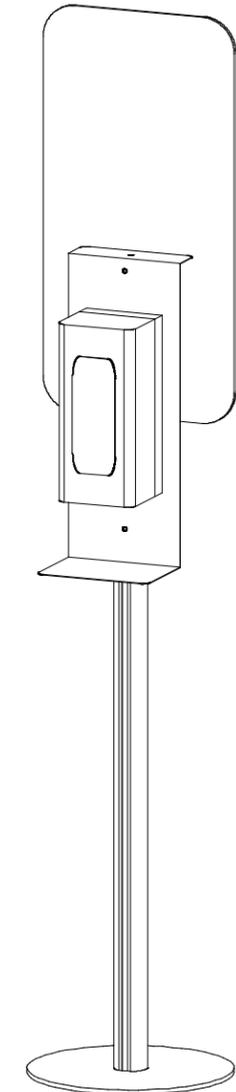
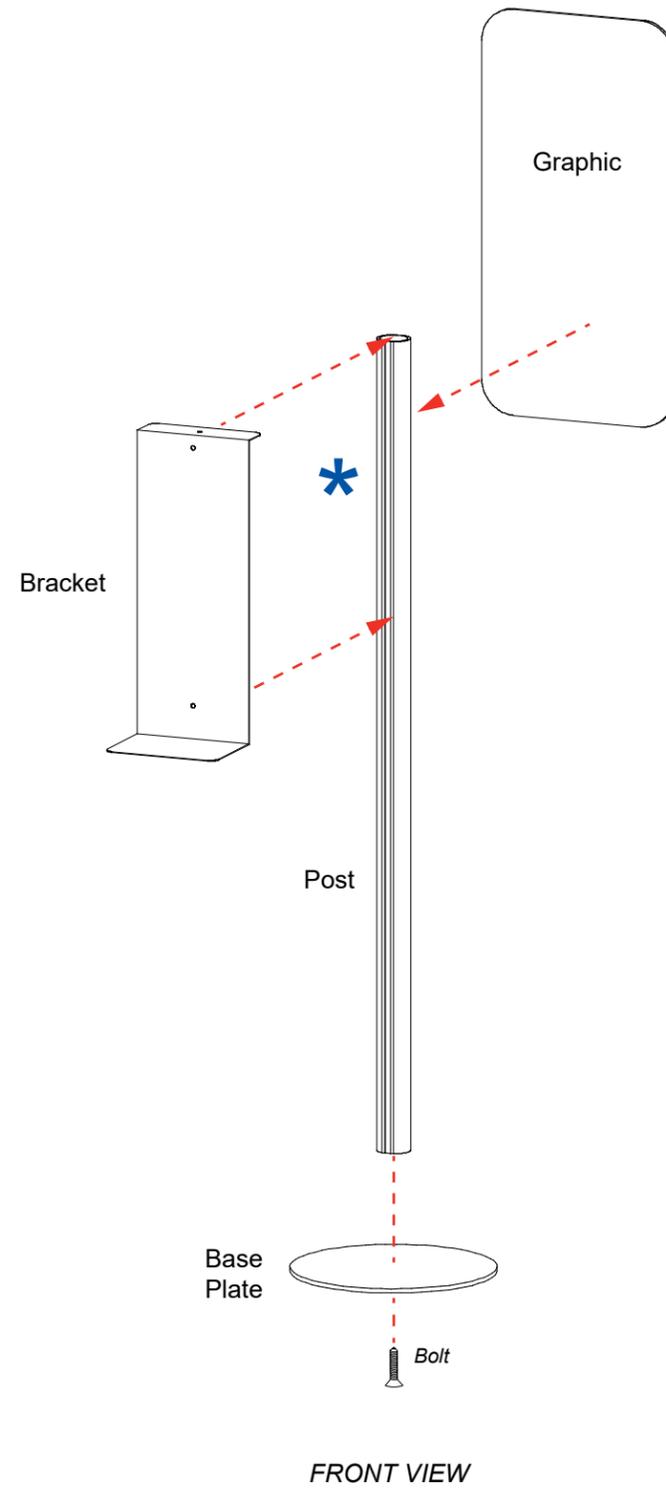
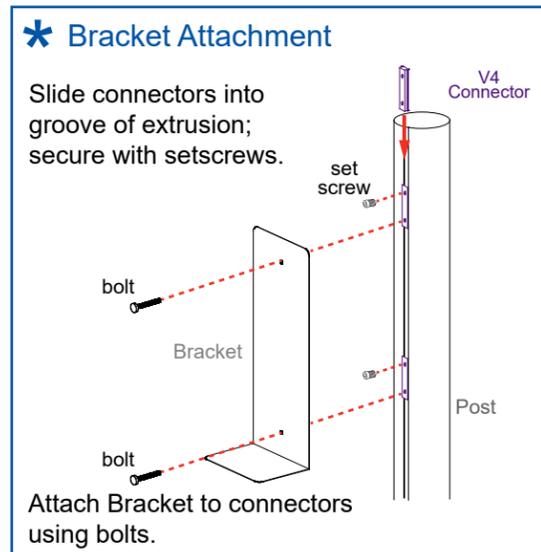
*Assemble unit upside-down.*



*Note: Velcro must face front of assembled counter.*

Steps:

- 1) Attach Base Plate to bottom of post, using bolt.
- 2) Connect Bracket to post. See [Bracket Attachment](#) detail.
- 3) Affix Graphic to post using Velcro.



When assembled