

SETUP INSTRUCTIONS



General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly





Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED







Corner Bracket Assembly

- Slide TWO-PIECE TS RV 2 L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- Slide one A1 L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

1) Loosen set screws on brackets and slide extrusions off of brackets.







SEG Graphic Installation in 3 Steps



STEP 1: Attach Corners



Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location **2**.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

The Perfect Fit

STEP 3: Attach Sides



Install video.





Order #XXXXX Crate Packing

CRATE PACKING

Crate 1 of 1



Order #XXXXX Counter Assembly

Item 1 2 3 4 5	Qty. 1 1 1 1	Description 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion
7,7A 8,8A 9,9A 10,10A	1,1 1,1 1,1 1,1	8.341" Z45 Horizontal Extrusion4" Z45 Horizontal Extrusion16.067" Z45 Horizontal Extrusion4" Z45 Horizontal Extrusion
12 13 14 15 16,16A 17,17A 18,18A 19,19A	1 1 1,1 1,1 1,1 1,1 1,1	 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 39.5" S44 Vertical Extrusion 4" Z45 Horizontal Extrusion 4" Z45 Horizontal Extrusion 4" Z45 Horizontal Extrusion 8.341" Z45 Horizontal Extrusion

Steps:

- 1) Assemble lower horizontals [7,8,9,10] between verticals [1,2,3,4,5].
- 2) Slide Infills between verticals as shown.
- 3) Attach upper horizontals [7A,8A,9A,10A], securing infills.
- 4) Connect lower horizontals [16,17,18,19] between verticals [5,12,13,14,15].
- 5) Slide Infills between verticals.
- 6) Secure Infills with upper horizontals [16A,17A,18A,19A].
- 7) Connect doors to vertical [3] and [13]. See Door Connection detail.



COUNTER SHIPS FULLY ASSEMBLED.







When assembled



Order #XXXXX Counter Attachments

Item	Qty.	Description
11,11A	1,1	35.853"h Z33 Vertical Extrusion
20	1	38.752" TSP2 Vertical Extrusion
21,21A	1,1	3.193" Z31 Horizontal Extrusion
22	1	39.5" CEI110 Vertical Extrusion
23,23A	1,1	45.75" CEI110 Horizontal Extrusion
24	1	39.5" CEI110 Vertical Extrusion
25,25A	1,1	45.75" CEI110 Horizontal Extrusion
26,26A	1,1	35.853"h GS300 Vertical Extrusion

Steps:

- 1) Connect vertical [22] between horizontals [23,23A], & veritcal [24] between horizontals [25,25A]. Refer to the CEI110 Frame Assembly general info page.
- 2) Attach assembled frames to verticals [1] & [15], as shown. See Frame to Assembly Attachment detail.
- 3) Slide 2-part Infills into back of both assembled frames & secure with verticals [11,26] & [11A,26A].
- 4) Attach horizontals [21,21A] & two brackets to vertical [20], then attach brackets to CEI110 corners [23/25] & [23A/25A], inserting Infill. See Z45 & Bracket Connection detail.





tighten set screws to secure. Attach Z31 to Bracket, using bolts. Attach bracket to vertical into slot of Bracket, then secure lock of Z31 into vertical TSP2.





